

Fitting Instructions #1870IS

Hyundai Lantra, Sonata, Tiburon

Control Arm Lower Inner Front Kit

Kit SPF1870K contains:

- 4 x 1346 bushings;
- 2 x steel crush tubes;
- 1 x grease pack.

Special note: Polyurethane bushings must be fitted to both sides of the vehicle

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- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arm from vehicle;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- Clean and grease all areas which have contact with bush surface and metal housing;
- Push the new bushings into the lower control arm front bush housing;
- Generously lubricate the outside of the steel tubes and inside of the bushes, then push the steel crush tubes into the bushes;
- Refit the lower control arms to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.

Left Hand Side Shown

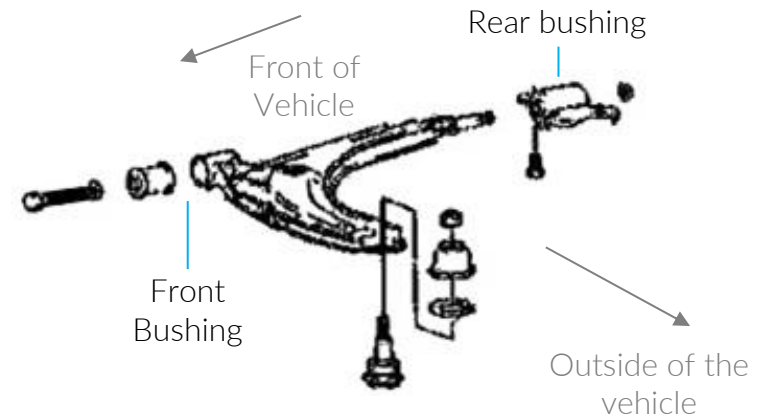


Figure 01 - Front Lower Control Arm

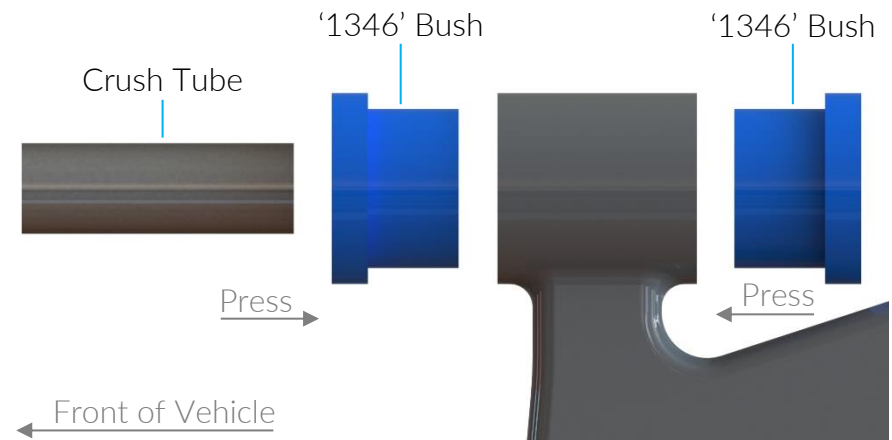


Figure 02 - Control Arm Front Bush Installation