

# Fitting Instructions #4696IS

## Ford Mondeo MA

### Rear Control Arm Lower Inner & Outer Bushing



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Following manufacturer's recommendations remove the rear lower control arms from the vehicle;
- Remove original bushings including the steel shell from the lower control arms with the use of a hydraulic press and suitable pressing tools. Please note that the O.E shell has a step and it is important that it is **pressed out correctly** (Refer to Figure 2);
- Clean housing areas to remove any old original bushing materials before installing new bushes;
- Push the new polyurethane steel shell bush into the arm ensuring that the bushes are set central in the arm;
- Apply the grease supplied to the bore of the bush and then, press the crush tube in;
- Lubricate the side faces of the new bushings and the areas on the chassis that contact the new bushings and refit the rear lower control arm;
- Ensure that you tighten all fasteners to manufacturer's specifications with the vehicle at ride height and get the vehicle wheel aligned.

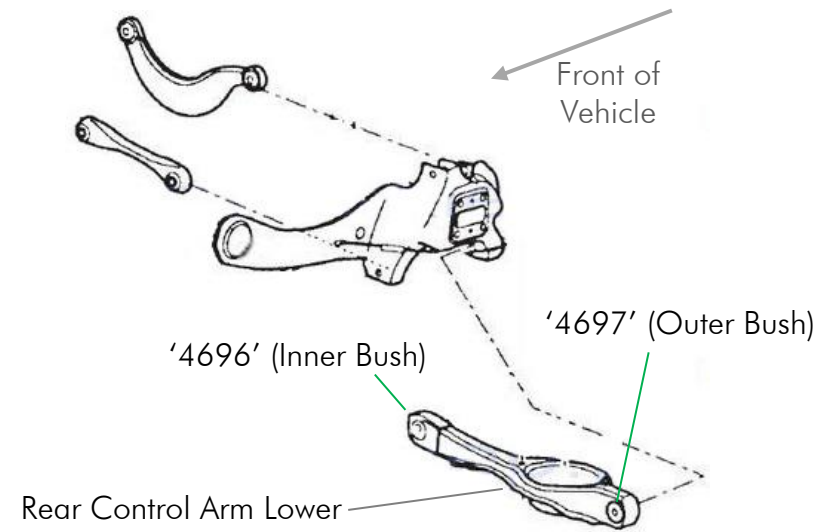


Figure 1 - Rear Suspension Diagram

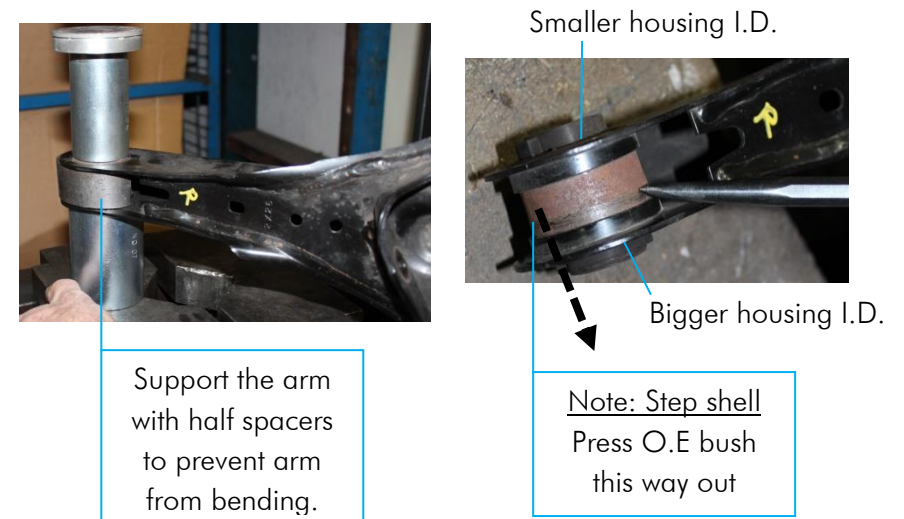


Figure 2 - O.E Bush Removal