

Fitting Instructions #4368IS

Kia Grand Carnival

Front Control Arm Lower Rear Bushing

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on jack stands, then remove the lower control arms.
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools.
- With reference to the diagram, push the new bushing accordingly.
- Lubricate the body of the bushes and push them into the arm.
- Lubricate the bore of the new bushes and the outside of the steel crush tube. Then, use an arbour press to push the steel crush tube into the bushes.
- Refit the control arm to the vehicle. Tighten all bolts to manufactures torque settings.
- Carry out wheel alignment.

