

# Fitting Instructions #2859IS

## Holden Commodore VE

### Front Caster Offset Plates

This kit is to be used to increase/decrease the castor by 1 degree on the front wheel of a VE Commodore. The kit contains:

- 2 x Offset Plates;
- 1 x Flange Nut M12 x 1.75;
- 1 x Instruction Sheet.

This kit is for one side only; if vehicle has a strong pull to the left you may need to purchase another kit to fit to the drivers' side. We recommend you carry out a wheel alignment before and after the kits are fitted and record the specs.

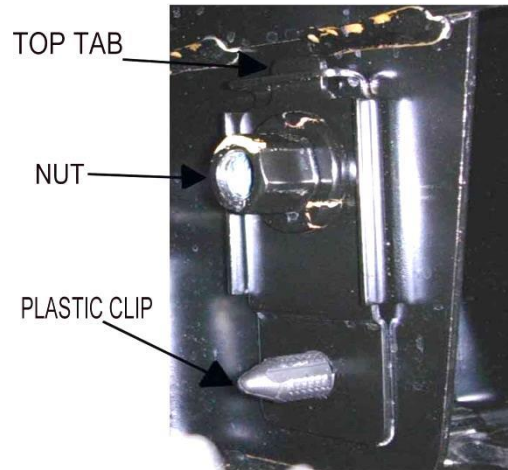


Figure 1

**Step1** - Remove the bolt. Once the bolt is removed the outer plate must be swung up approximately 60 degrees then slide the plate out. For the inner plate there is a plastic clip which holds the bracket in place, Lever the plastic clip out and the bracket will slide down and out. Note the inner bracket has the nut welded onto it (figure 1).

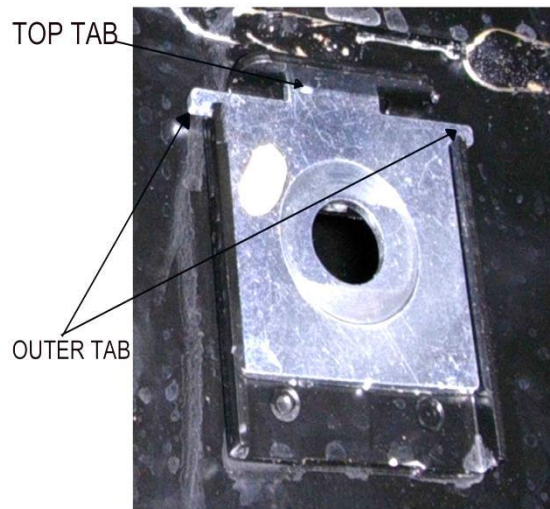


Figure 2

**Step 2** - Fit new plates. For the outer plate insert the plate at approximately 60 degrees to the chassis and swing bracket down, make sure the two outer tabs are sitting in their original position and also be sure the top tab is sitting in the raised slot of the chassis rail (Figure 2). Repeat for the inner bracket. Then insert the Bolt and tighten to original torque setting using the nut supplied in the kit.