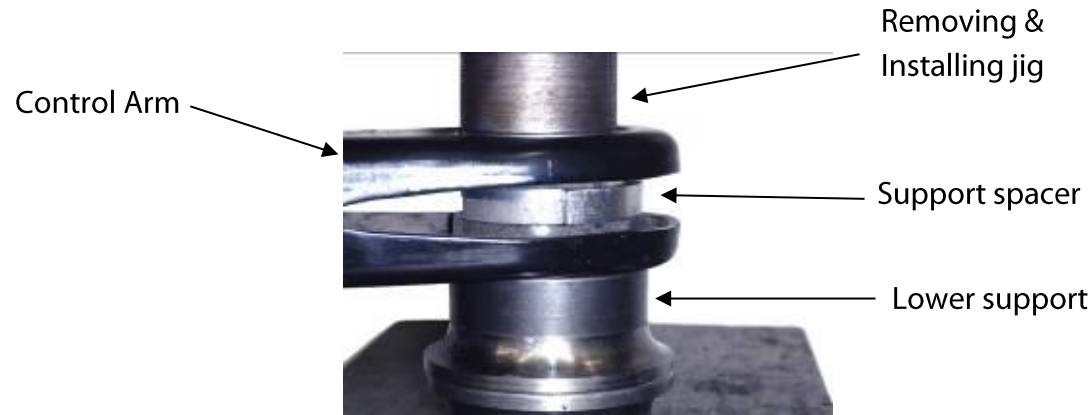


Fitting Instructions #2554IS

MINI Mini R50, R53, R55, R56 and R57

Lateral Arm Upper Inner & Outer Bushing Kit



- Remove the control arm from the vehicle.
- With the use of a hydraulic press, suitable pressing jigs and support spacers, press out the original bushings;
- Note - Support spacers are required to avoid distorting the outer housing on the control arms. The photo below shows the support spacer between the housing ends;
- Install new bushing into the housing. The support spacers are required to avoid distorting the outer housing on the control arms, when installing the new bushings;
- Use the grease supplied and lubricate the inside of the new bushing and the outside of the new offset steel crush tube;
- Insert the new steel crush tube into the bushing, with the offset orientated to the position that will give the desired camber change;
- Install the control arms back into the vehicle and wheel-align to check the camber change;
- Note - It may be necessary to remove the arms and change the orientation of the offset tubes to get the desired camber;
- Tighten all mounting bolts and nuts to the manufacturers specifications.