

# Fitting Instructions #4751IS

## Kia Sorento

### Rear Trailing Arm Lower Rear Bushing

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the trailing arms;
- Remove original shell part from the rear housing of the trailing arm with the use of a hydraulic press and suitable pressing tools;
- Apply the white grease to the outside surfaces of the bush and inside the housing;
- Push the new '4751' bushes into the rear housing according to the Figure 01 and Figure 02;
- Apply the white grease supplied to the bore of the bush and outside of the crush tube, and then press the tube in, Figure 01;
- Apply the same procedure to the other trailing arm of the vehicle;
- Refit the trailing arms to the vehicle and tighten all bolts to manufacture's torque settings and carry out a wheel alignment.

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.



Figure 01 – Trailing Arm Top View  
Rear Housing

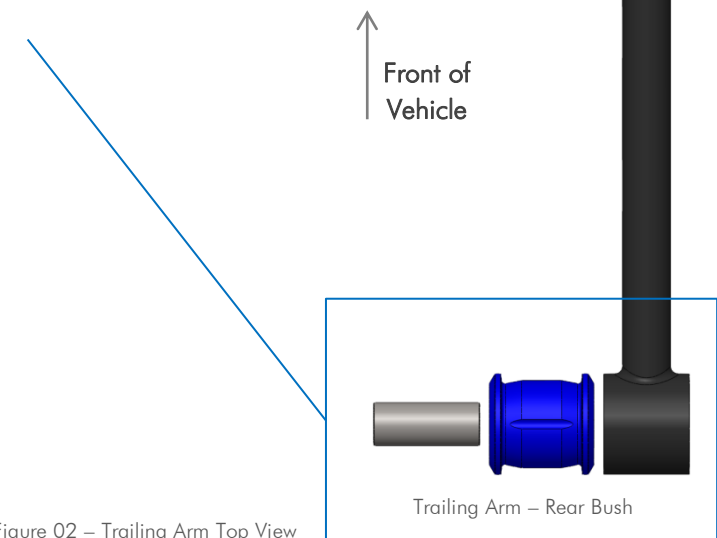


Figure 02 – Trailing Arm Top View