

# Fitting Instructions #ALOY0008IS

## SUBARU WRX Impreza, Sportswagon & Hatch GC, GF and GM Front Lower Control Arm Inner Rear Bushing (Aftermarket Arm)



**Note:** Alloy Arm must be fitted to both sides of the vehicle.

1. Wheel-align the vehicle before the job is started and note settings;
2. Jack the vehicle up and support on jack stands;
3. Remove the factory front lower control arms;
4. With the new ALOY kit purchased, you will need to install the rear bush.
5. Slide the bigger diameter washer until it comes up against the shoulder.  
Ensure the inner race section of the washer faces the bush;



6. Slide the bush towards the washer;

**Note:** the bigger diameter of the rear bush goes in first (see picture below).



7. Insert the smaller diameter washer ensuring that the inner race section of the washer faces the bush.



8. Screw the nut and tighten to 190N-m with a torque wrench;



9. Fit the new ALOY control arm to the vehicle. Note: when fitting castellating nut, use flat washer supplied.
10. Tighten all fasteners to manufactures torque settings and carry out wheel alignment.



Use new supplied washer



View of underside of car left hand side shown with arm assembly installed