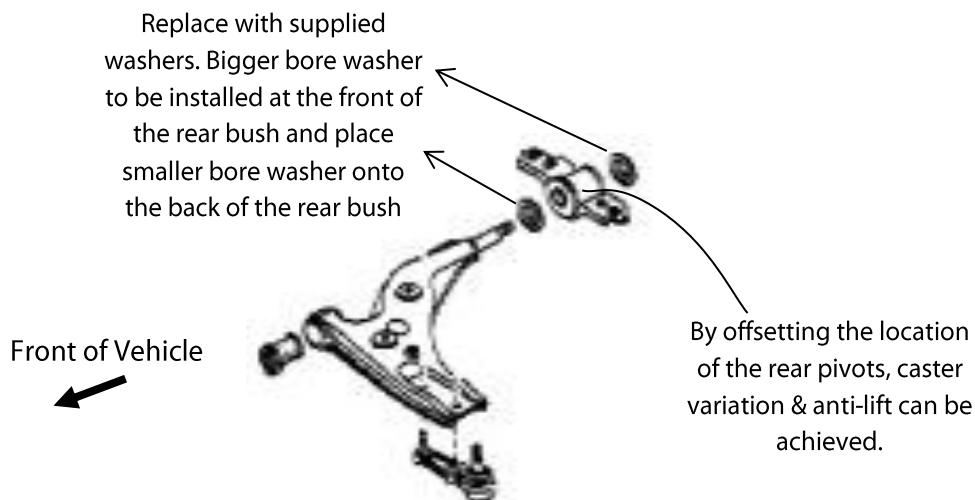


Fitting Instructions #1685IS

Ford Laser KJ, KL

Front Lower Control Arm Rear Bushing



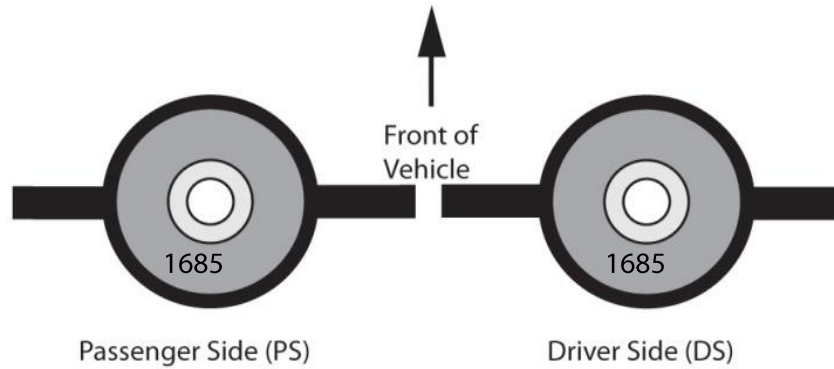
Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note castor settings;
- Mark the control arms & bracket orientation then remove the control arms from the vehicle;
- Remove the rear bracket from the control arm;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- Clean housing areas to remove any old original bushing materials;
- With reference to the diagrams, the kit number that you have purchased and the settings required, align the bushing and the brackets, so that the hole in the bushing is positioned to give the desired result. Then press the bush in;
- Then trial fit the control arm and bracket to the car to check bolt hole alignment, if the bolts line up for the rear bracket proceed to the next step, if not press the bush in/out the required amount. This is done due to variations in cross members and also to prevent adding any preload to the bush;
- Refit the control arms with the new bushes, brackets into the vehicle;
- Wheel align vehicle and check new settings;
- Torque all mounting bolts to manufactures specifications with the vehicle at ride height.

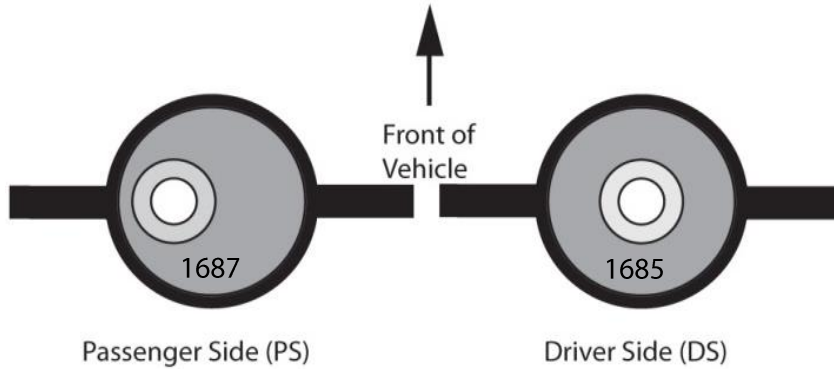
Fitting Instructions #1685IS

As viewed from the rear of the control arm, looking forward on rear bushing.

Kit #1685K – Standard Replacement (No caster change)



Kit #1686K – To Counteract a slight pull to the left
Caster Correction 0.5° change.



Kit #1687K – To Counteract a strong pull to the left.
Caster Correction 1° change.

