

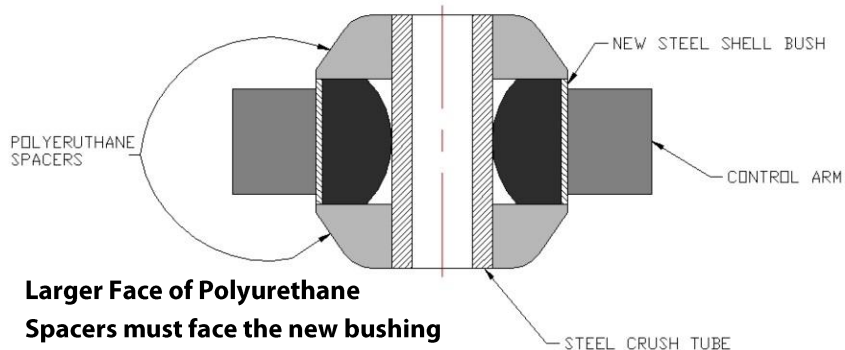
# Fitting Instructions #4333IS

## FORD GALAXY 2nd GEN (2000-2006)

### Front Lower Control Arm Inner Rear Bushing

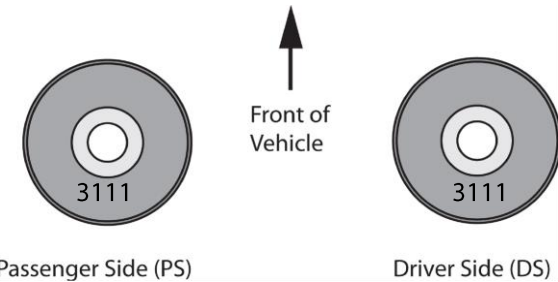
**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist remove the front wheels and remove the lower control arms;
- Remove original shell part from the housing with the use of a hydraulic press and suitable pressing tools, take care to prevent stretching arm;
- With reference to the diagrams and the settings required, align the bushing with the bracket so that the hole in the bush is positioned to give the desired result.
- Press the bushes into the housings;
- The crush tubes can now be fitted to the bushes. A generous amount of the white grease supplied must be applied to both the bore of the bush and the outside of the crush tube;
- Fit the spacers supplied with reference to the diagram below over the crush tubes top and bottom, use the white grease supplied to lubricate the spacers;
- Refit the control arms. Tighten all bolts ensuring that you use manufacturers torque settings, carry out wheel alignment and check new settings.

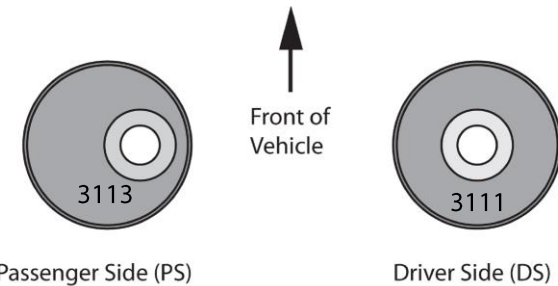


As viewed from the top of the control arm.

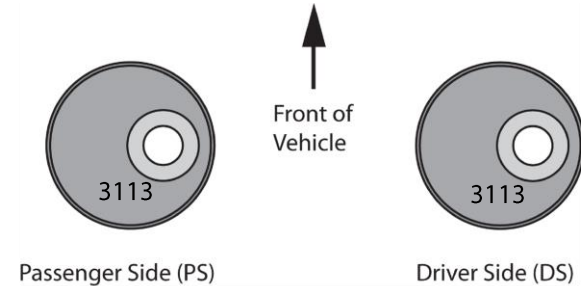
**Kit #4333K** – Standard Replacement. No castor change.



**Kit #4334K** – To counteract a slight pull to the left  
Single Offset, Passenger side castor increase (+0.5 degree).



**Kit #4335K** – To counteract a strong pull left  
Double Offset, passenger +0.5 degree and driver -0.5 degree



**Table 1:** Illustration of Castor Settings