

Fitting Instructions #4741S

Ford Mustang

Rear Control Arm Upper Inner Bushing

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the rear upper control arm;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;



Figure 02 – Left Hand Side Upper Control Arm Outer Bushing



Figure 01 – Left Hand Side Upper Control Arm

- Press the '4741' bush into the housing until it is located in the middle in relation to the bush housing thickness, see Figure 03;
- Generously lubricate the outside of the crush tube and inside of the bush, then push the crush tube in the bush, see Figure 03 and Figure 04;
- Repeat the procedure for the other rear upper control arm;
- Refit the control arms to the vehicle, tighten all bolts to manufacture's torque settings and carry out wheel alignment.

Fitting Instructions #4740IS

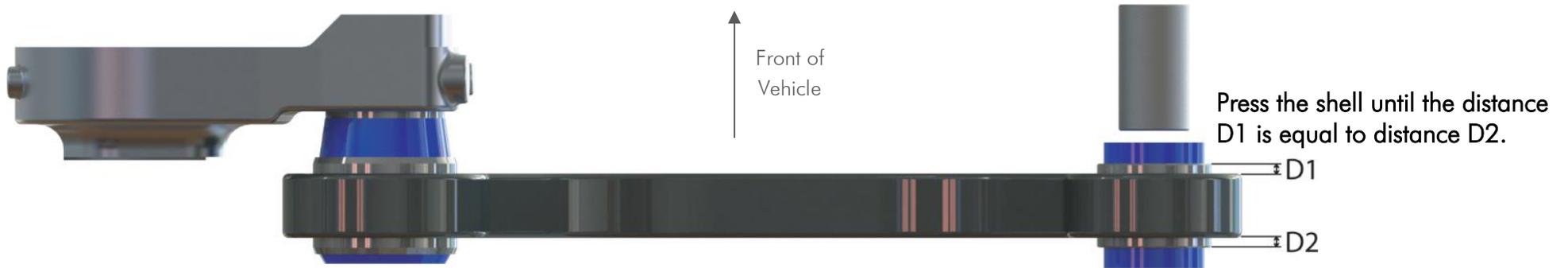


Figure 03 – Left Hand Side Upper Control Arm Inner Bush Installation



Figure 04 – Left Hand Side Upper Control Arm Outer Bush Installation