

Fitting Instructions #5046IS

Ford Falcon AU IRS

Sub frame bushing kit rear position

Note:

1. With the vehicle safely supported on a hoist
2. Lower the sub frame enough to gain access to the rear bushes
3. The original bushes are a plastic shell design and may be able to be knocked out with a mallet or similar if not use an air chisel to remove the old bush.
4. Clean up the housing and remove any burrs created.
5. Using the grease supplied lubricate the housing bore
6. Fit "5046W" over "5046L bushing and insert into sub frame fit "50746U" bushing to the top of the assembly lubricate bore of bushing and using multigrips insert crush tube into assembly see Fig 1.
7. When re fitting sub frame re use the OE washer and Bolt

