Fitting Instructions #1122IS



Daewoo Cielo / 1.5i / Espero

Control arm Lower Rear Bushing

Specal Note: polyurethane bushes must be fitted to both sides of vehicle

Kit # 1122K - Standard Alignment

Contains:

 2 x 1122 Bushes and 2 x 1122 Steel Washers, original equipment style bushes which will maintain existing caster settings.

Kit # 1123K - 0.6 Degree Caster Adjustment Left Side

Contans:

- 1 x 1122 Bush to be fitted to the right hand side (Maintains existing caster setting).
- $\sim 1 \times 1124$ Bush to be fitted to the left hand side (Off-set hole gives +0.6 degree caster).
- 2 x 1122 Steel Washers.

Kit # 1124K - 0.6 Degree Caster Adjustment Per Side

Contains:

- 2 x 1124 Bushes (+0.6 degree caster left-side / -0.6 degree caster right-side).
- 2 x 1122 Steel Washers.

Note: mounting brackets and pivot shafts must be free of dirt rust & corrosion. Ensure that all bush surfaces in contact with metal are coated with the grease provided.

Note: steel washers included in this kit must be used to resist movement when braking.

- Steel Washers supplied in this kit are an interference fit on the pivot pin and can be effectively fitted using a steel tube (inside diameter 21mm) and a hammer.
- All mounting bolts are to be tightened to manufactures specifications with the vehicle at ride height.