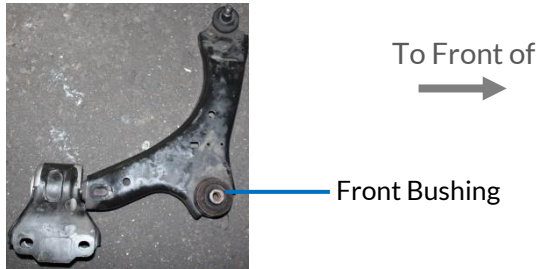


# Fitting Instructions #4694IS

## Ford Mondeo MA

### Front Lower Control Arm Front Bushing



**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist remove the front wheels and remove the lower control arms;
- Remove original shell part from the housing with the use of a hydraulic press and suitable pressing tools, care must be taken to prevent stretching the arm;
- Press the new polyurethane steel shell bush into the housing with the use of a hydraulic press and suitable pressing tool;
- Assemble the supplied washer and crush tube as shown in figure 1(a). Then, install the polyurethane spacers over the crush tubes top and bottom (thin spacer to be installed on top and thick spacer to be installed on bottom-see figure 1(b)), use the white grease supplied to lubricate the spacers;
- The crush tubes can now be fitted to the bushes. A generous amount of the white grease supplied must be applied to both the bore of the bush and the outside of the crush tube
- Refit the control arms. Tighten all bolts ensuring that you use manufacturers torque settings, carry out wheel alignment and check new settings.

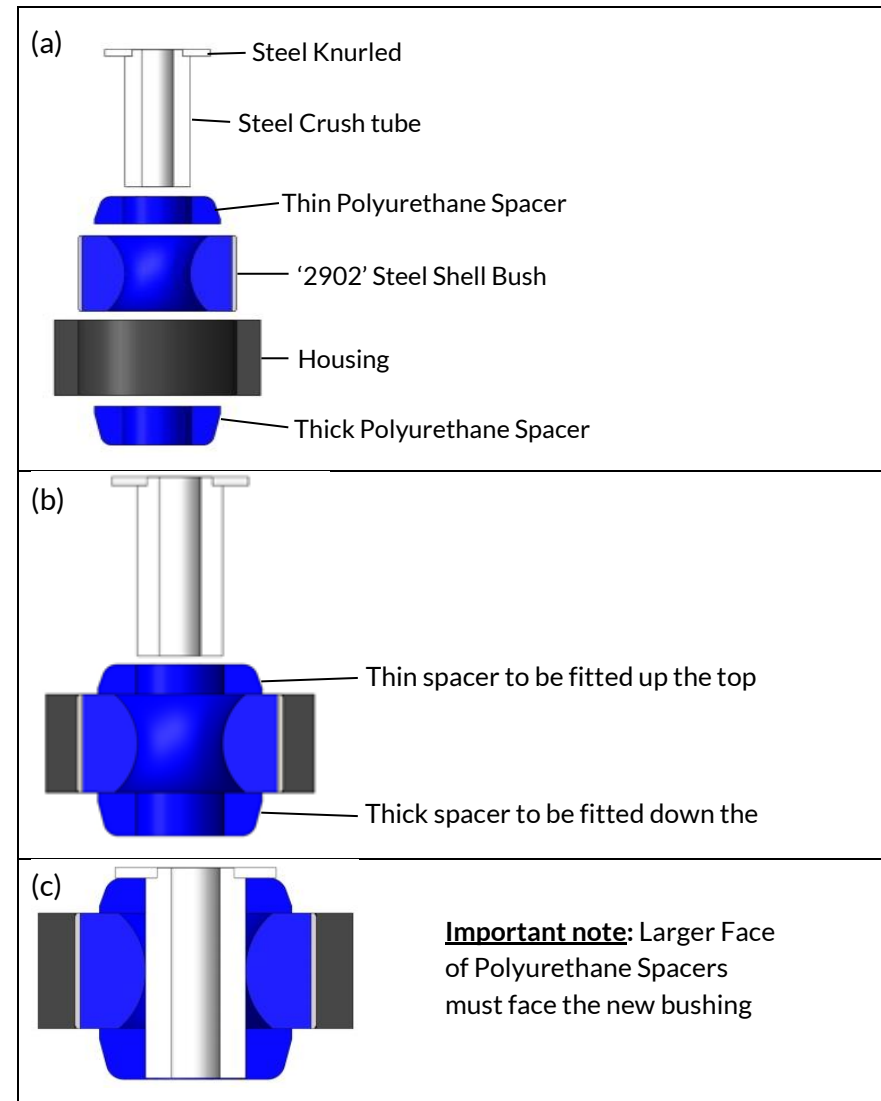


Figure 1: Arrangement of polyurethane bush, steel washer & steel crush tube.