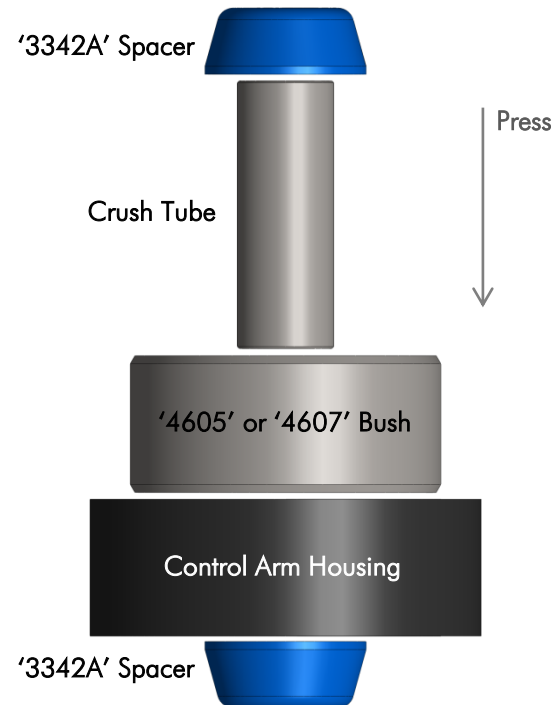


Fitting Instructions #4605IS

Dodge Journey

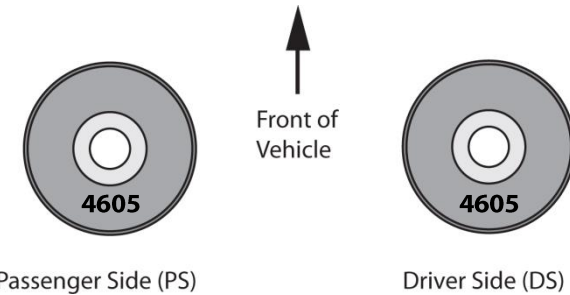
Front Control Arm Lower Rear Bushing

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands / hoist;
- Remove the lower control arms;
- Remove original shell part from the rear housing of the arm with the use of a hydraulic press and suitable pressing tools;
- With reference to the diagrams and the settings required, align the bushing with the bracket so that the hole in the bushing is positioned to give the desired result;
- Apply the white grease supplied to the bore of the bush, the outside of the crush tube and the inside of the polyurethane spacers;
- Push in the crush tube and fit the polyurethane spacers;
- Refit the control arm to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out a wheel alignment.

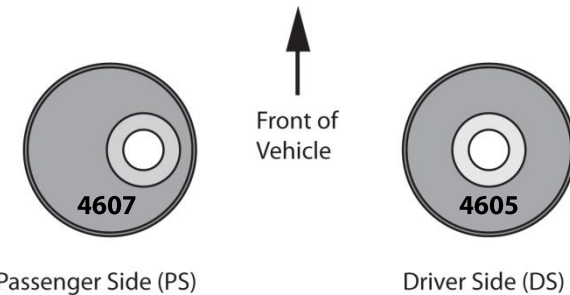


As viewed from the top of the control arm.

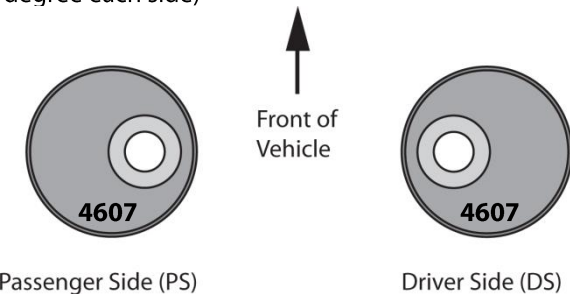
Kit #4605K – Standard Replacement, no caster change



Kit #4606K – Single Offset, passenger's side caster increase (+0.5 degree)



Kit #4607K – Performance Settings increase caster both sides (+0.5 degree each side)



Note: Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.