## Fitting Instructions #4981IS Mitsubishi Triton MK, Pajero NH-NL, Challenger PA Front Upper Control arm Bushing Kit

- With the vehicle on jack stands/hoist, remove the front upper control arms; 0
- Mount arms in a vice remove retaining nuts and original shell part bushings from the housings with the use of Ο an air chisel and suitable pressing tools;
- Important retain all original washers and nuts noting orientation 0
- Clean housing and cross shaft to remove any old original bushing materials. 0
- Insert cross shaft into arm followed by the inner washer grease bore of bush with lubricant supplied and press 0 into arm housing so it sits up against arm
- Using an Arbour Press or similar press crush tubes into the bushes Ο
- Refit the outer cupped washers with the cup section dished away from the bush then refit retaining nuts Ο
- Fit arm to vehicle and torgue retaining nuts to 115 Nm Ο
- Carry out a wheel alignment. 0







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Triton / Pajero Upper Control arm
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