

Fitting Instructions #1954IS

Tata Telcoline, Xenon

Control Arm Upper Inner Kit

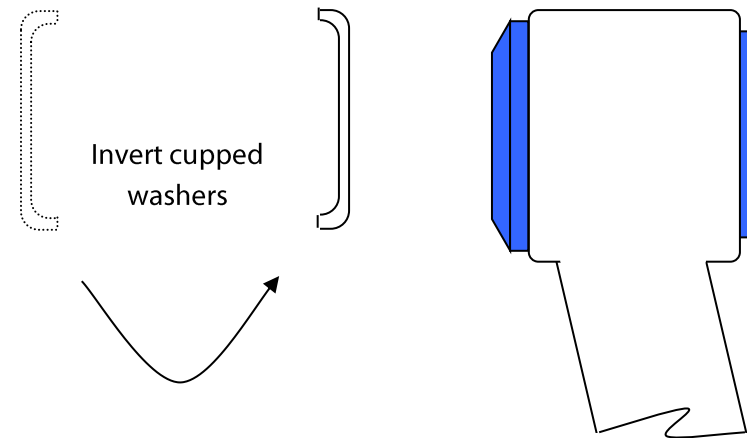


This kit requires the original equipment outer steel shell's to be re-used. Original equipment rubber bushing must be removed as per below.

- Use an Oxy-acetylene torch to warm the inner tube, to destroy the rubber bond and remove the tube;

Note: This procedure must be performed in a well-ventilated area. Excessive heat is not required and the rubber should not catch on fire.

- Repeat this procedure to destroy the bond between the outer shell and rubber bush. Remove the rubber bush;
- Further heating can be used to clean any remaining rubber from inside the original steel shell. Use a wire brush and emery paper to clean the inside of the steel shell;
- Using grease supplied, Grease inside of shell, grease outside of bushing and install new bushing into the shell. Grease new steel tube and install in bushing;
- Assemble the arm by inverting the cupped retaining washes so that the cupped section of the retaining washers faces away from the heads of the new bushing as per drawing below.



Note: Tighten all mounting bolts and nuts to the manufactures specifications (A Loctite style product is highly recommended during assembly to ensure the mounting nuts and bolts do not vibrate loose).