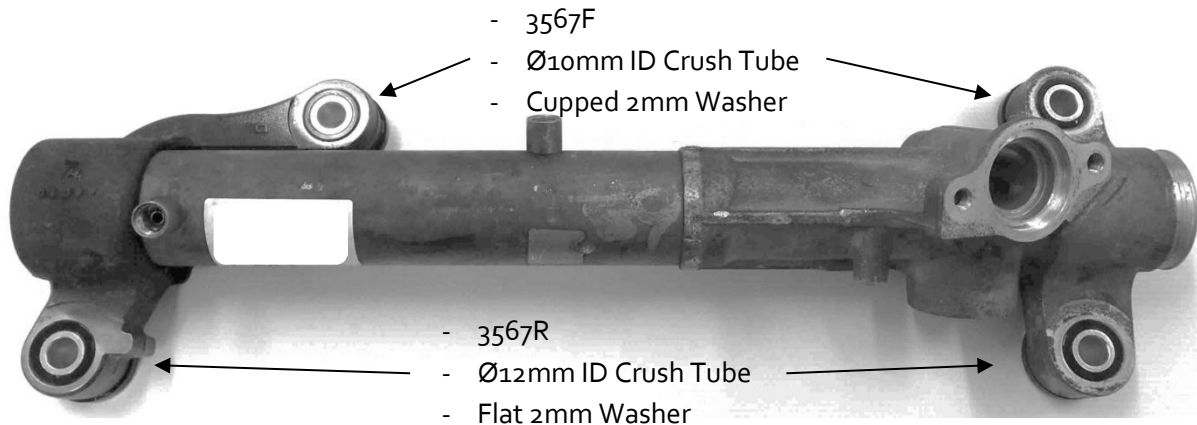


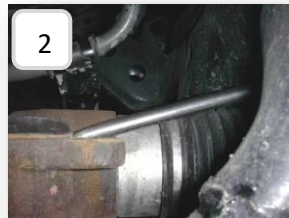
Fitting Instructions #4420IS

Toyota Avensis 3rd Gen T270

Front Power Steering Rack Bushes All



- The O.E. bushes can be removed without the rack having to be removed.
- Disconnect the battery.
- Jack/hoist the vehicle up and support on jack stands, remove the bash tray and wheels.
- Remove the 4 mounting bolts for the rack and remove the power steering rack from the vehicle.
- Using a small cold chisel and hammer lever up the bush flange alternating from one side to the other.
- Once the flange is raised increase the chisel size and work the bush out (leave a chisel in one side as you work out the other side to keep even pressure). Repeat for the other side.
- Using emery tape to clean any burr marks. Wipe clean with a rag and apply the clear grease to the new bushes, crush tubes and the rack.
- Push in the new bushes: 2 bushes marked '3567F' are to be fitted to the front and 2 bushes marked '3567R' are to be fitted to the passenger side and use multi grips or similar push in the metal crush tube.
- The washers supplied must be fitted on the flange of polyurethane bushes. Refit all mounting bolts and hose clamps using manufactures torque settings.
- Refit bash tray, wheels and the battery.



Figures show how to remove bushes by chisel.
Information purpose only, actual steps may vary.