

Fitting Instructions #4665IS

Suzuki Swift / Holden Barina

Rear Toe Control Arm Bushing Kit

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the toe control arms;
- Remove original shell part from the inner and outer bush housing of the arm with the use of a hydraulic press and suitable pressing tools;

Note: When removing the original bush or installing the new one, support the housing with a shell to avoid damaging the arm, see Figure 01.

- Install the new '4665' bushes into the inner and outer toe control arm bush housings according to the Figure 02;
- Apply the supplied grease to the bore of the bush and outside of the crush tube, and then press the tube in, Figure 02;
- Apply the same procedure to the other toe control arm of the vehicle;
- Refit the arms to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out a wheel alignment.

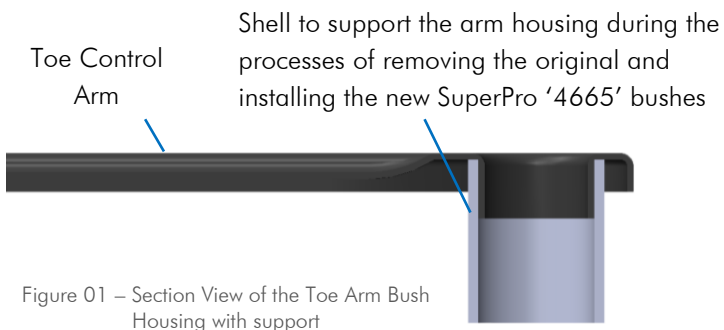


Figure 01 – Section View of the Toe Arm Bush Housing with support

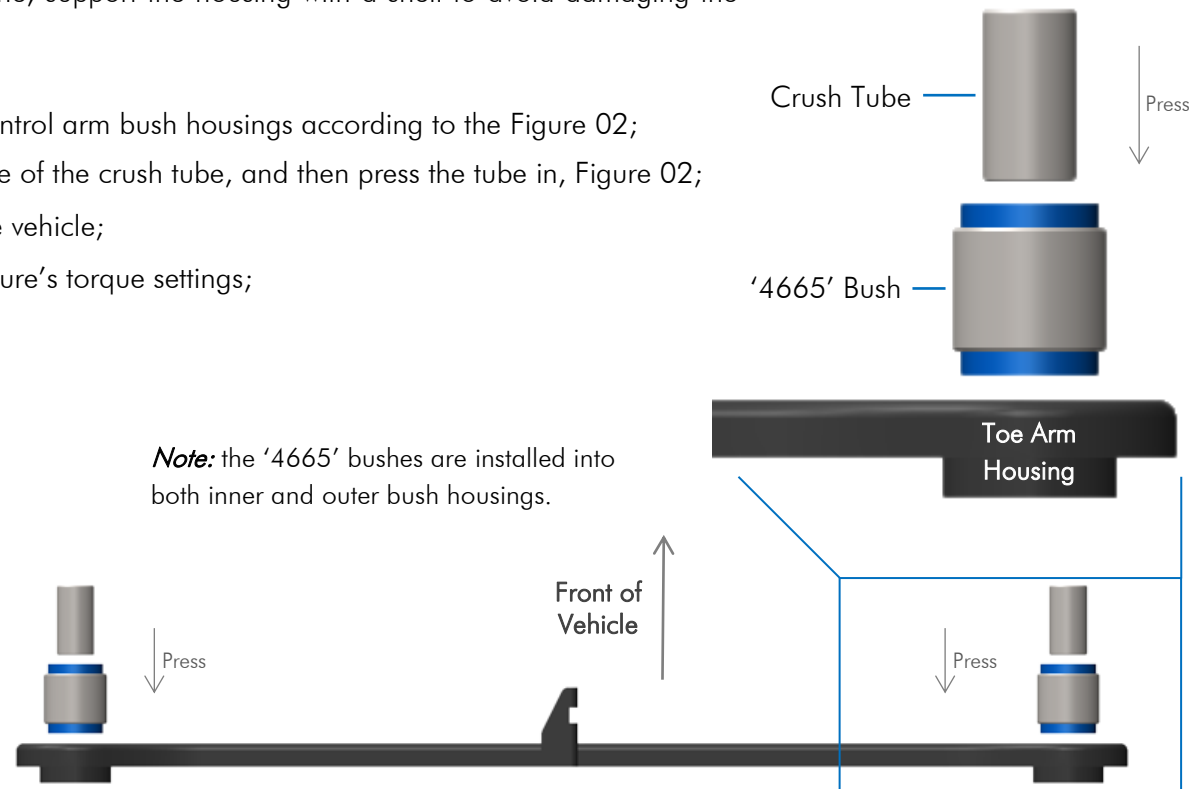


Figure 02 – Top view of LHS toe control arm.

Note: Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.