

Fitting Instructions #2871IS

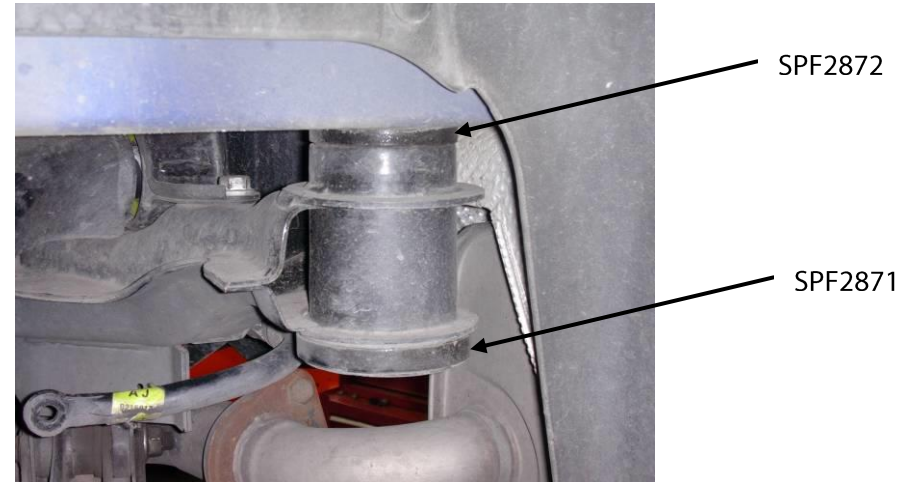
Holden Commodore VE

Rear Sub Frame Void Fillers

Note:

- SPF2871K contains 4 bushes to place in the LOWER position of the sub frame bushes;
- SPF2872K contains 4 bushes to place in the UPPER position of the sub frame bushes.

Note: the 'F' and 'R' at the end of the part number indicate Front or Rear position.



- Support vehicle on jack stands / hoist;
- Remove one of the front sub frame bolts and loosen off the other side. Using two pry bars or similar lever off the metal washer. Push in one of the bushes marked '2871F';
- If you are fitting SPF2872K at the same time, use a pry bar or similar to lever on the sub frame (making sure not to damage any wires or brake and fuel lines) and push in the bush marked '2872F' over the top of the O.E. bush;
- Refit the sub frame bolt loosely and repeat for the other side;
- Use the same process to fit the bushes marked '2871R';
- If you are fitting '2872R' use a jack or similar to support the sub frame. Remove both rear sub frame bolts and lower the sub frame. Using a pry bar or similar lever the sub frame down until the locating peg is cleared, push in the bush and repeat for the other side;
- Tighten all bolts using manufactures torque settings and carry out a wheel alignment.