

Note: This instruction sheets is a suggested method of replacing the rear lower camber link control arm bushes. This kit will replace both left and right toe link control arms.

Contents:

- o SPF4922 x 8
- o SPF4211T x 4

## Preparation:

- $\circ~$  Raise vehicle with a hoist for ease of installation; otherwise approved floor stands can be used.
- Remove exhaust system up to engine pipes
- Remove lower shock mount bolt. (Figure 01)
- Place adjustable stand beneath cradle and loosen cradle bolts to allow cradle to drop down. (See Figure 02)
- Remove cradle bolts gradually each side to loosen the coil springs.
- Undo toe link bolts to free control arm.
- Remove old bushes with appropriate tools ensuring bores are not damaged in the process.
  (e.g. reciprocating saw or booker-rod setup or pressing tools)

## Installation:

- Ensure the mounting bores are clean of debris and burrs.
- Apply supplied grease evenly to external face of supplied bushes and push into the control arm eyes. (See Figure 03)
- Fit new SuperPro Control Arm Bushes into eyes. (SPF4922)
- Apply supplied grease evenly to external face of supplied crush tubes and push into the installed bushing in their respective locations. (See Figure 03)

## Reassembly:

- Re-install toe link arms into vehicle and tighten bolts.
- $\circ$   $\;$  Place coil spring appropriately and raise cradle back into position.
- Fasten cradle bolts and re-torque all nuts to manufacturer's specifications.
  (85Nm for Bolt/Nut at cradle and 110Nm for Bolt/Nut at Knuckle)
- Retighten all bolts after 1000km.

## Fitting Instructions #4922IS Jeep Grand Cherokee WK2 *Rear Lower Toe Link Control Arm Eye Bushing Kit*





Figure 01 – Left Rear Lower Wishbone Control Arm



Figure 02 – Cradle Bolts to be loosened.

