

Fitting Instructions #4891IS

Mitsubishi Pajero NM, NP

Rear Upper Control Arm Inner Bushes

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- o Wheel-align the vehicle before the job is started and note settings;
- o With the vehicle on jack stands, remove the rear upper control arms;
- o Remove the original bushes including the steel shell;
- o Apply the grease supplied to the control arm housing and the outside surface of the bush;
- o Using the appropriate pressing tools, support the control arm and press the new '4891' and '4892' bushes into the arm housing. Note the orientation of the bushes to be pressed in the control arm housing, Figure 01;

Note: use a flat plate to cover all surface of the end of the bush to press the shell in the housing.

- o Apply the grease supplied to the bore of the bush and the outside surface of the steel crush tubes, then push the crush tubes in the bush;
- o Refit the rear upper control arms to the car and tighten the bolts to manufacture's torque settings;
- o Re-assembly the rest of the car and carry out a wheel alignment.

Important:

- '4891' bush is fitted to the front eye, with the larger diameter, wide flange and metal shell positioned toward the front.
- '4892' bush is fitted to the rear eye, with the large diameter, narrow flange and metal shell positioned towards the rear.

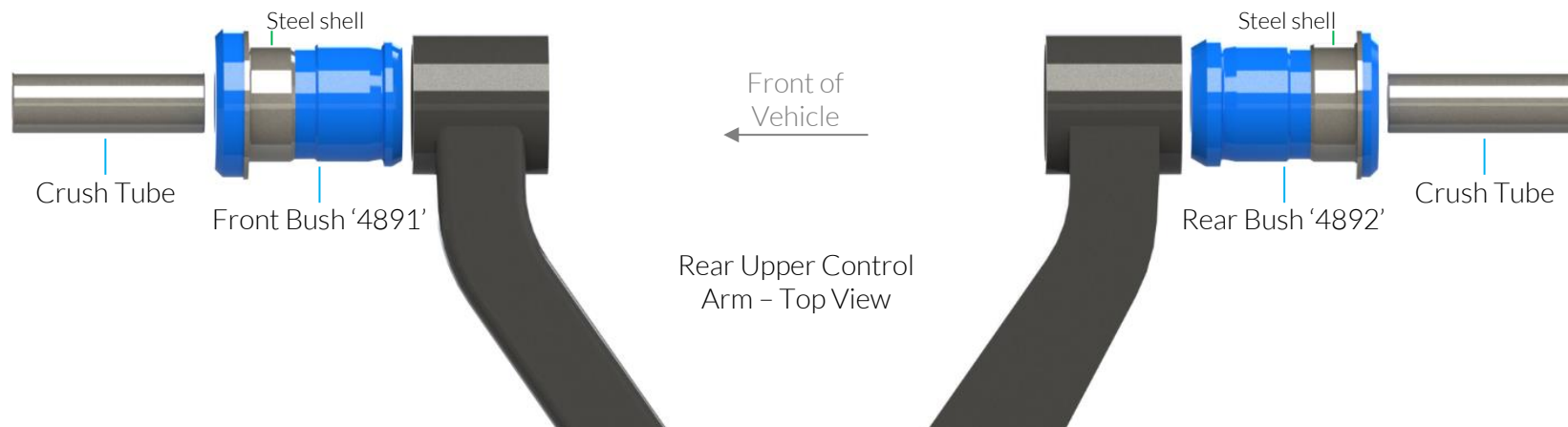


Figure 01 – Rear Upper Control Arm Bush Installation