

Fitting Instructions #4060IS

Toyota Supra

Steering Rack and Pinion Mount Bushing



Note: The O.E. bushes can be removed without the rack having to be removed;

- Jack the vehicle up ;
- Remove the bush bracket bolts. Lift the rack about 10mm just to give enough clearance, then remove the OE bushes and clean the surface before fitting the new SuperPro ones;
- Install the new SuperPro Bushes and then re-install the OE brackets;
- Tighten all bolts according to the General Torque Specification Table or to manufacture's specifications.

General Torque Specification Table

Size	Class 8.8				Class 10.9			
	Lubricated		Dry		Lubricated		Dry	
	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft
M12	75	55	95	70	110	80	140	105
M14	120	88	150	110	175	130	225	165

