

# Fitting Instructions #2325IS

Ford / Mazda / Volvo

## Rear Control Arm Upper Inner & Outer Bushing / Rear Toe Control Arm Inner & Outer Bushing



- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the control arms;
- Remove original shell part with the use of a hydraulic press and suitable pressing tools;
- Clean the housing and push in the new SuperPro bushes as shown in Figure 01. For the SPF2326K kit, make sure the bushes are aligned correctly to achieve the desired camber settings, refer to Figure 02 for details;
- Apply the supplied grease supplied to the bore of the bush and outside of the crush tube, and then press the tube in, Figure 01;
- Apply the same procedure to the other control arm of the vehicle;
- Refit the arms to the vehicle and tighten all bolts according to the 'General Torque Specification' table or to manufacture's torque settings and carry out a wheel alignment.

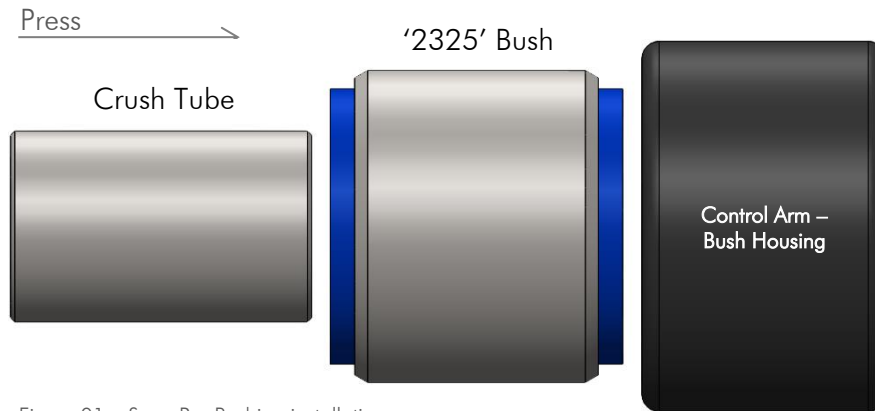
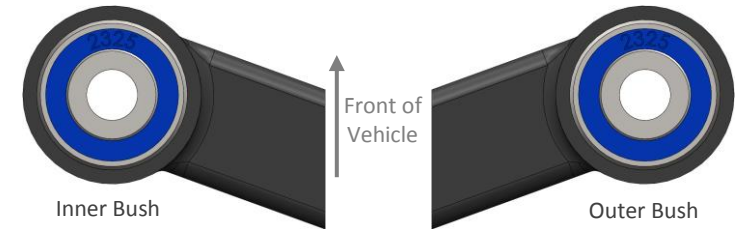


Figure 01 – SuperPro Bushing installation

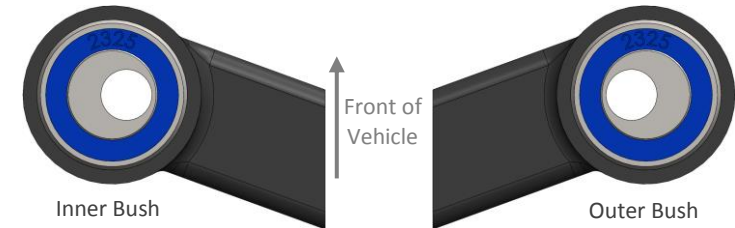
General Torque Specification									
Size	Class 8.8				Class 10.9				
	Lubricated		Dry		Lubricated		Dry		
	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	
M12	75	55	95	70	110	80	140	105	

Right Hand Side Arm – Rear View

SPF2325K – Standard Replacement Kit (no camber change)



SPF2326K – Double Offset Kit  
-1° Camber Adjustment



SPF2326K – Double Offset Kit  
+1° Camber Adjustment

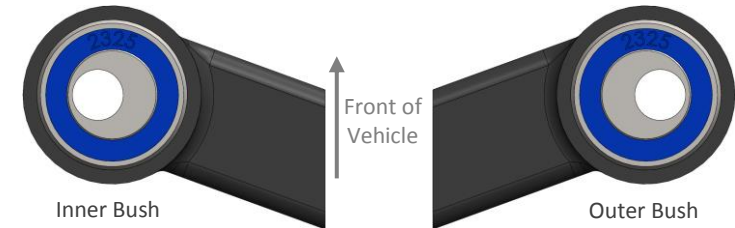


Figure 02 – Camber adjustment

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.