

Fitting Instructions #0459IS

Chevrolet Corvette C4

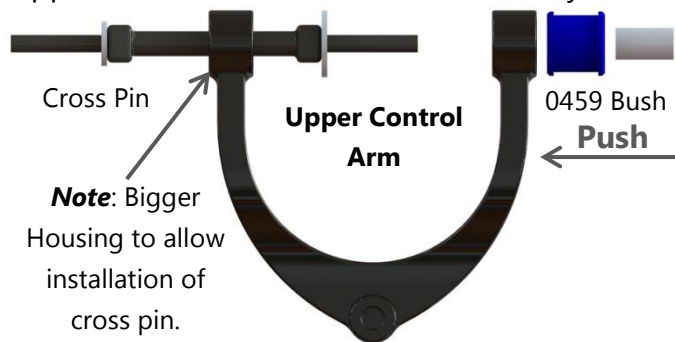
Front Control Arm Upper Inner Bushing



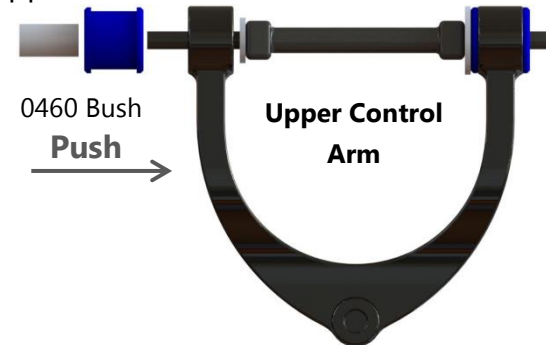
Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Jack vehicle up and put on stands/hoist, following manufacturer's recommendations, remove the front upper control arm;
- Using suitable pressing tools, remove the factory bushes. Care must be taken to not damage the arms;
- Clean housing areas to remove any old original bushing materials before installing new bushes;
- The figure below shows the procedure of installing the polyurethane bushes (*left hand arm shown*):

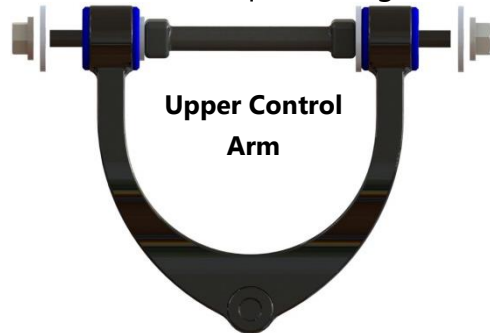
1) Install 0459 bush **first** by pressing it into the arm and then, install the supplied crush tube. Note: Re-use factory washers on cross pin



2) Next, Install 0460 bush into the arm followed by the supplied crush tube.



3) Re-use factory nuts and washers on the upper control arm and tighten to manufacturer's torque settings.



Arm assembly after new bushes are installed



- Refit the front upper control arms to the vehicle, tighten all fasteners to manufacturer's torque specification and carry out a wheel alignment