

Fitting Instructions #0791IS

Leyland P76

Trailing Arm Lower Bushing All



This kit normally* requires the use of the original equipment steel shell. Therefore the steel outer shell must be left in the arm and only the original equipment rubber bush is to be removed.

Note: There is two different part numbers in the kit.

- SPF0791A (80 Duro) to the front end of the trailing arm.
- SPF0791(90 Duro) to the rear end of the trailing arm.

- Remove the lower trailing arm from the vehicle. There is NO bond between the rubber and the outer shell. The rubber bush can therefore be removed by simply pressing it out. * Check the diameters of the arm at this point, as detailed below – to determine if the outer shell needs to be removed;
- Using grease supplied. Grease the inside of the shell in the trailing arm and the outside of the polyurethane bush supplied, then push the bushes into arm;
- Then grease the inside of the polyurethane bushes and the outside of the crush tube supplied and press the tube into place. The arm can then be bolted back into position.

*If the bushes appear too big to fit into the arm with the shells in place – then they may need to be removed (some vehicles only).

Check the inside diameter of the arm – note that it is stepped:

- wide section of the inside diameter = 53.6mm;
- narrow section of the inside diameter = 52mm.

Only remove the shell if these dimensions are smaller.