Fitting Instructions #ALOY3273IS

VW GOLF Mk V, VI

Front Lower Control Arm Rear Bush Replacement

Note: Aloy3273 bushes must be fitted to both sides of the vehicle. This kit suits OE arms only.



- Wheel align the vehicle before the job is started and note caster settings;
- o Place vehicle on hoist and remove OE control arms and remove rear bushes;
- Lubricate the centre of the new rear bushes note it will have 3754L or 3754R cast into the bush itself and is part of the aluminium housing assembly;
- Push shell part 3766A over the end of the arm as per picture below ensuring that it bottoms out on the spigot and rotates freely;
- Fit the control arms to the car note 3754L is for the left hand side of the car 3754R is for the right hand side of the car;
- Wheel align vehicle and check castor settings;
- Torque all mounting bolts to manufactures specifications with the vehicle at ride height.



Schematic drawing of brackets view from back of car looking towards the front. *Note* offset position of the brackets





Note: bushing comes complete with housing left hand shown

Lubricate bushing assembly



View of underside of car right hand side shown with arm assembly installed



