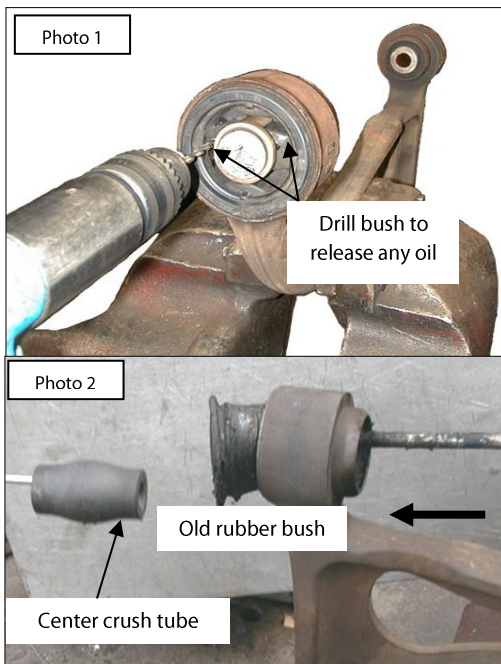


Fitting Instructions #1838IS

Ford Falcon

Control Arm Lower Inner Front Kit



The front rubber bushes MAY contain oil, which has the potential to explode when heated.

Photo 1: With control arm removed from vehicle, the front rubber bushes should be drilled to release any oil reservoirs.

Photo 2: Gently heat the centre of the crush tube with the oxy-acetylene torch to break the bond with the rubber bush. Once the bond is broken, the tube can be eased from the bush. In the same manner, heat the housing to remove the old rubber bush from the shell. Excessive heat is not required at either step, avoid allowing the bush to catch fire.

Photo 3: The front bush may contain an aluminum insert, which can be removed with an air chisel.

Photo 4 – To remove the outer shells of both the front and rear bushes, a line of weld can provide an edge to run the air chisel against.

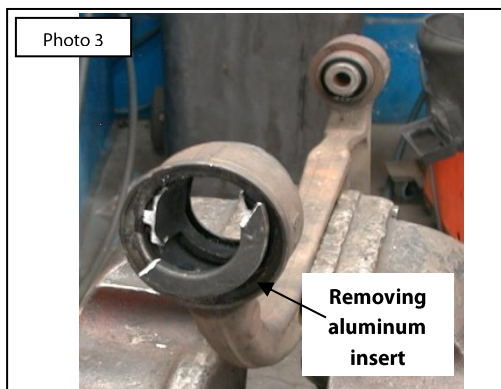
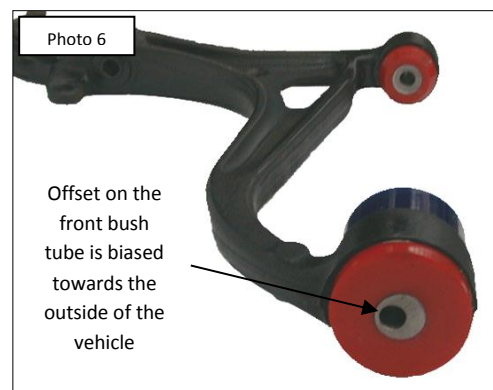
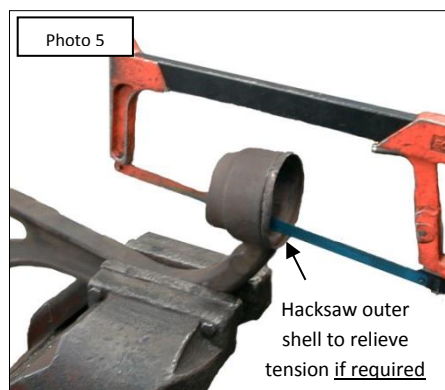
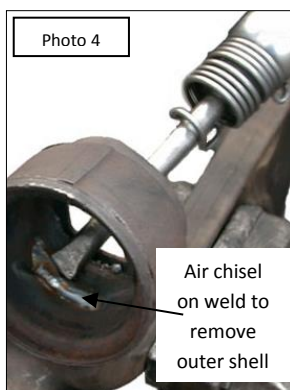


Photo 5: To allow removal, it may be necessary to hacksaw a cut through the shell to relieve tension. Proceed with extreme caution to avoid damaging the arm. **Careful Attention:** Deburr any sharp surfaces **after bush removal**.

Photo 6: Using the grease supplied, grease:

Inside the arm, surfaces of the bushes that contact the arm and outside of the crush tubes. Ensure that the offset on the front tube is biased towards the vehicle outer as per photo.

Schematic 1: SuperPro kit fitting orientation.



Fitting Instructions #1838IS

Special Note: To correct setback issues, orientate offset crush tubes as per below

