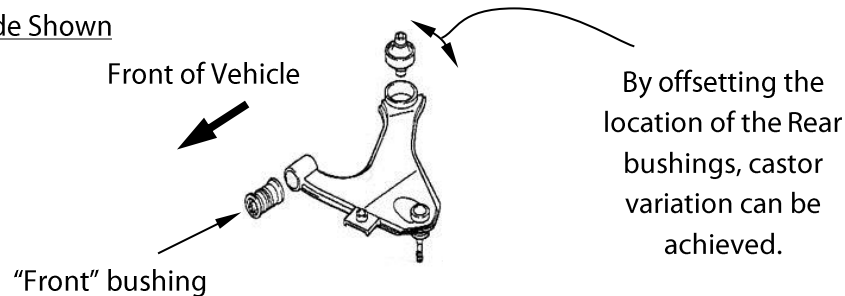


Fitting Instructions #4640IS

Daihatsu Terios J100 & J102

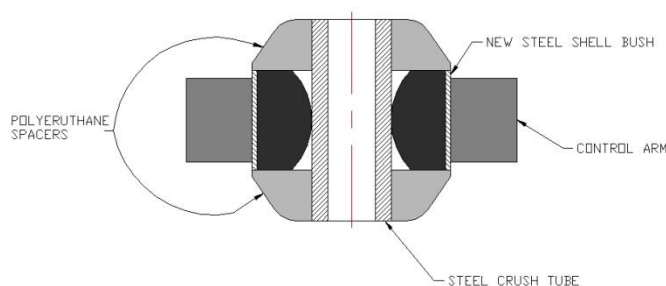
Front Lower Control Arm Rear Bushing

Left Hand Side Shown



Note: Polyurethane bushes must be fitted to both sides of the vehicle.

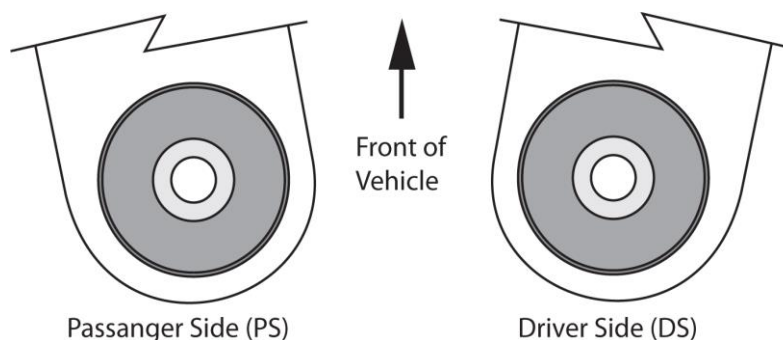
- Wheel align the vehicle before the job is started and note castor settings;
- Remove the front lower control arm from the vehicle;
- Remove original shell part from the control arm with the use of a hydraulic press and suitable pressing tools or a hacksaw and air chisel depending on the setup;
- With reference to the diagrams, the kit number that you have purchased and the settings required, align the bushing in the housing, so that the hole in the bushing is positioned to give the desired castor result;
- Using the grease supplied, generously lubricate the outside of the steel tube, the polyurethane inside of the steel shell parts, and the inside of the polyurethane spacer washers. Push the steel crush tubes into the bushes. A hand press may be required to insert the steel tube, as there can be significant crush;
- Grease the faces of the polyurethane spacer washers, and push them onto the tubes. The spacers are to be arranged as depicted in the diagram below. (Larger face of spacers must face the new bushing);
- Refit the front lower control arm with the new bushes and polyurethane washers into the vehicle;
- Wheel align vehicle and check new settings. All mounting bolts are to be tightened to manufactures specifications with the vehicle at ride height.



Note the orientation of the Spacer Washers.

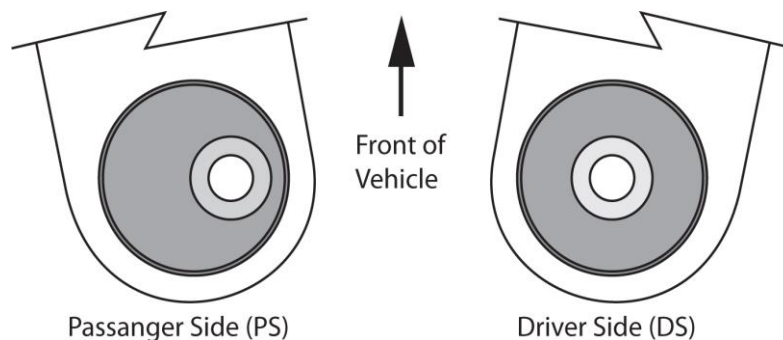
As viewed from the top of the control arm, looking down on rear bushing.

Kit #4640K – Standard Replacement (No caster change)



Kit #4641K – to counteract a slight pull to the left.

Single Offset – (passenger side castor increase & driver's side no castor change)



Kit #4642K – to counteract a strong pull to the left.

Double Offset – (passenger side increase and driver side decrease castor)

