

Fitting Instructions #0901IS

Ford Falcon EF-EL

Front Lower Control Arm Inner bush

Note: Fitting instructions apply to both sides of the car. SuperPro bushes must be fitted to both sides of the vehicle.

- Complete a wheel alignment on the vehicle before starting the job and note the settings.
- Raise the vehicle using a hoist or jack stands and remove the lower control arm.
- With an appropriate tool cut the flange off the original bush casing.
- Remove the original bushes including the shell from the front lower control arms with the use of an air chisel and suitable pressing tools. Alternatively, use an Oxy-acetylene torch to remove the rubber then, cut the factory shell and chisel it out.
- Clean housing and remove any remaining bushing material from the inside of the control arm. It should look like the image shown.
- Apply supplied grease to all contacting surfaces of the bushing, crush tube and housing.
- Use an arbor press push in the new centre bushing until it is midway and then push the crush tube into the new bushing.
- Push the outer bushings onto the crush tube.
 - Note: The thicker outer bushing needs to be facing the front of the vehicle.
- Lubricate the mounting faces of the bushings and the points on the chassis where the bushing contacts, then reinstall the control arm to the chassis.
- Ensure all fasteners are torqued to manufacturers specification and carry out a wheel alignment.
- Recheck all bolts after 1 month or 100kms.

