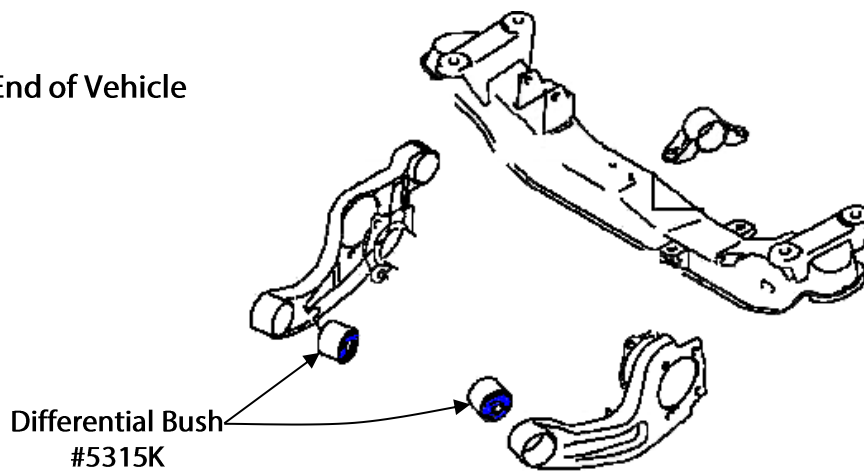


# Fitting Instructions #5315IS

Mitsubishi Delica L400 04/1994-07/2006

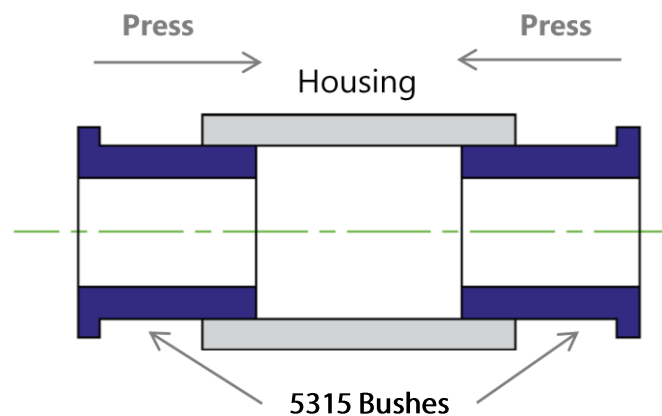
## Differential Mount Bush Kit (Front)

Front End of Vehicle



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on jack stands/hoist;
- Using factory manual, remove the front axle diff mount arm;
- Remove original bushings including the steel shell from the housing with the use of a hydraulic press and suitable pressing tools;
- Clean housing areas to remove any old original bushing material;
- Grease up the body of the polyurethane bush and the inside of the housing, then, press the bushes into the housing;



- Liberally apply the grease supplied to the polyurethane bore of the bush, the outside of the steel crush tubes. Then, press the steel crush tubes into the bushes. An arbour press may be required to insert the steel tube.
- Refit the front axle diff mount arm to the vehicle and tighten all bolts to manufacture's torque settings.