

Fitting Instructions #3155IS

Mitsubishi Delica / L400 4WD

Front Lower Control Arm Bushes All

- Wheel align the vehicle before the job has started and record readings;
- Jack vehicle up on hoist/stands and remove road wheels;
- Remove front lower control arms;
- If available use suitable pressing tools and remove bushes from arm
- If using an oxy-acetylene torch to remove bushes you must be in a well ventilated area and use the appropriate safety equipment;
- Use the oxy-acetylene torch to heat the inner crush tubes until the bonding on the rubber has let go – push the crush tube out. Apply heat to the outside diameter of control arm until the rubber bonding lets go of the shell then push the remaining rubber out;
- Using a hacksaw or similar cut through the remaining shell then use a chisel to remove the shell from the control arm. Clean out the holes in the control arm and paint the eyes if they need to be;
- Using a hand press and appropriate pressing tools press the new bushes as per diagram;
- Using grease supplied fully lubricate and insert steel tubes;
- Lubricate the area where the bushes will contact the chassis;
- Refit the control arms and rest of componets in reverse order of dissessembly and carry out a wheel alignment;
- Recheck all bolts after 1000km or 1 month;
- Manufactures torque setting must be used on all bolts.

