

Fitting Instructions #5222IS

Mazda MX-5 ND

Front Upper Inner Control Arm Bushing.

This instruction sheet is for SPF5222K.

- Jack vehicle up on hoist/stands.
- Remove front upper control arms.
- Using an air chisel or similar, lift back the metal flange on the outer bushing face, and drive out the bush on each side.
- Ensure the bore of the arm is clean and free from burrs.
- Using a hydraulic press and appropriate pressing tools press the new bush in until the metal flange seats on the arm.

Note: use a plate disc and press on the end of the urethane part of the bush as per sketch.

- Use the grease supplied to lubricate the inside of the new bush and outside of the crush tube.
- Refit the control arms and carry out a wheel alignment.
- Recheck all bolts after 1000km or 1 month.
- Manufacture's torque setting must be used on all bolts.

