

Fitting Instructions #2298IS

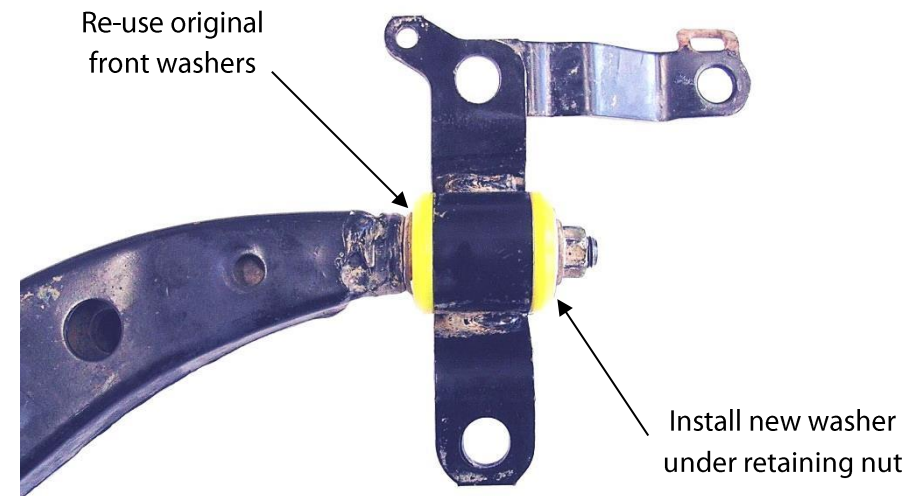
Toyota Corolla

Control Arm Lower Rear Bushing



This kit requires the original equipment mounting pin washers to be re-used. Original equipment rubber bushing must be removed as per below.

- Remove the Front lower control arm from the vehicle;
- Remove the retaining nut from the rear-mounting pin and withdraw the bracket from the arm;
- Use a hand press to push the original rubber-bushings. Remove the original rubber bush from the bracket. Use a wire brush and emery paper to clean the inside of the steel housing to remove any old rubber etc.;
- Using grease supplied, Grease inside of housing, outside of bushing and install new bushing into the housing. Grease new steel tube and install in bushing;
- Assemble the bracket to the rear pin mount, re-using the original front washer, as per photo below;
- Install assembled arm to the vehicle and repeat this procedure for the other side.



Note: Tighten all mounting bolts and nuts to the manufactures specifications (A Loctite style product is highly recommended during assembly to ensure the mounting nuts and bolts do not vibrate loose).