PRESS KIT 1 INSTRUCTIONS

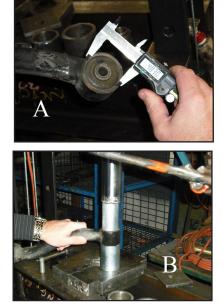


Eye protection should be worn when using these tools.

Press Kit 1 Tubes have been made from mild steel to allow distortion or crush when over pressed. This also allows for the tubes to be machined to fit your application and reorder the replacement tube for presskit 1.

Do's

- 1. If fitting SuperPro bushings, refer to the fitting instructions to determine if the original shell is to be removed or retained. Measure the original and replacement SuperPro Bushings. Refer illustration (A).
- 2. Measure both ends of the original bushings to determine the direction of removal. Some bushings outer shells are tapered.
- 3. Initially only press the original bushing about 4mm (check that the press tube is not binding in the Arm) Pressing an oversized tube into the arm will deform the arm rendering it unusable. Refer illustration (B).
- 4. Where a control arm has no centre support, insert a suitable spacer (not included) between the arm supports to stop the arm from crushing. Refer Illustration (C).





Part Number	ID m	m OD mm	Length mm	Part Number	ID m	m OD mm	Length mm
PKNO1	20	28	80	PKNO10	65	73	80
PKNO2	25	33	80	PKNO11	70	78	80
PKNO3	30	38	80	PKNO12	75	83	80
PKNO4	35	43	80	PKNO13	80	88	80
PKNO5	40	48	80	PKNO14	85	93	80
PKNO6	45	53	80	PKNO15	90	98	80
PKNO7	50	58	80	PKNO16	95	103	80
PKNO8	55	63	80	PKNO17	100	108	80
PKNO9	60	68	80	PKNO18	105	113	80

