

Fitting Instructions #TRC6720IS

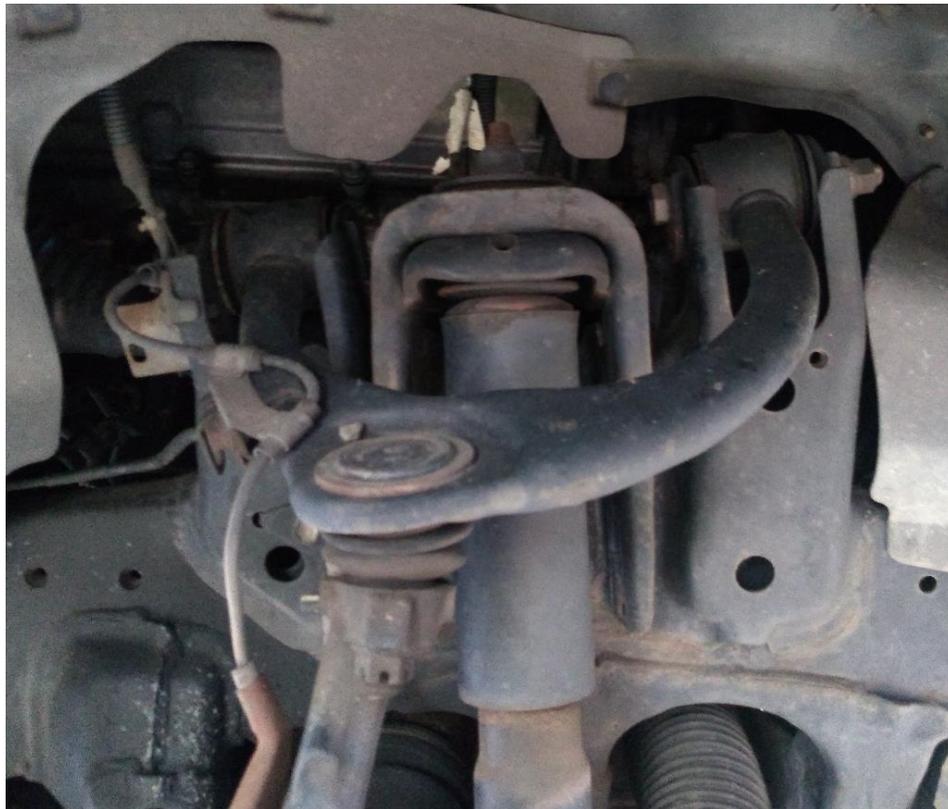
Toyota Landcruiser 100 Series

Fixed Offset Front Upper Control Arms



NOTE: These components must be fitted by qualified persons only, to factory specifications, as per the factory service manual. Photos are an indication and may vary slightly in appearance from the actual product

1. Raise the vehicle by the chassis and support on a hoist or on stands.
2. Remove the front wheels.
3. Remove the ABS cable bracket from the arm and the chassis and move it out of the way to prevent damage.
4. Remove the old split pin and loosen the nut holding the ball joint to the upright, but not all the way. Strike the knuckle to break the taper and the upright will become free and then the nut can be removed.



5. Undo both bolts from the upper control arm to frame mounts. The arm will now be free and can be removed.
6. Clean bushings clevises of any dirt or oil.
7. Installation is the reverse of removal with the new arm.

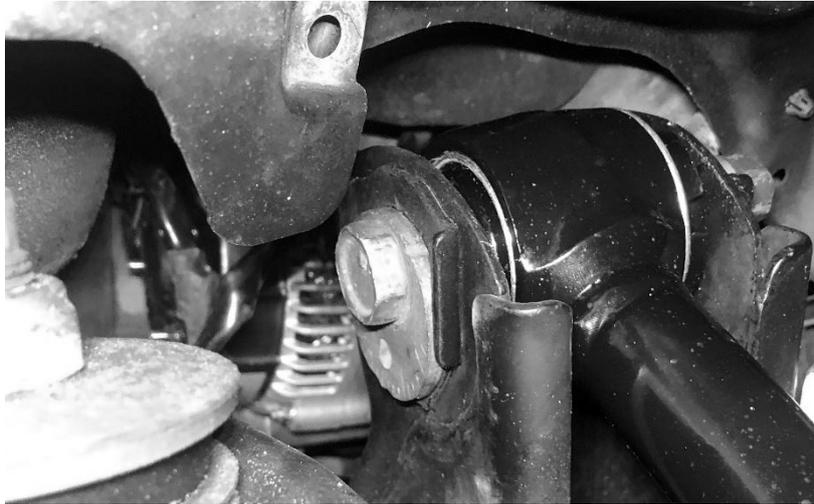
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8. Bolt the new arm into the frame, reusing the factory camber bolts that were removed.
Set the cams initially to the middle positions.



9. Install the stud of the ball joint into the upright.
10. Tighten the ball joint taper down using the new nut and install the new split pin.
11. Re-install the ABS cable to the chassis and then attached the ABS bracket to the ARM using the supplied bolt and washer.
12. The installation is now complete and should look like the picture below.



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13. Install wheel and lower vehicle to the ground. Check for any clearance issues.
14. Manufacture's torque setting must be used on all bolts.
15. The vehicle will now require a wheel alignment.
16. Recheck all bolts after 1000km or 1 month;