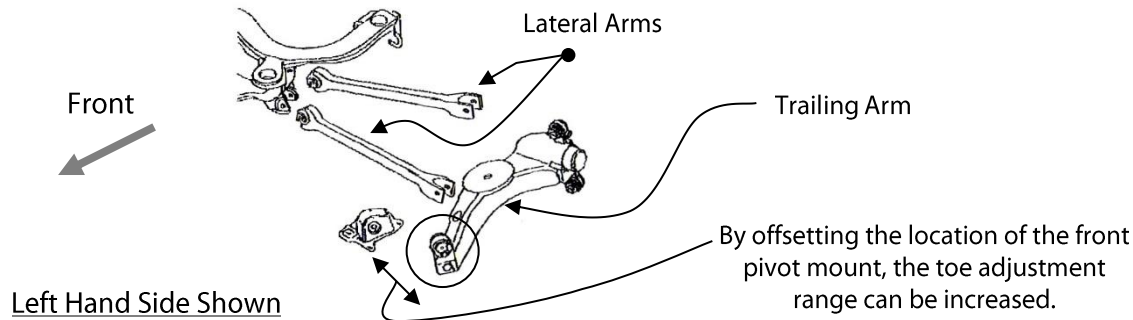


Fitting Instructions #2536IS

Volkswagen / Audi / Skoda / Seat

Trailing Arm Front Bushing



- Standard settings - replacement
- Bushing #2536 (16mm wide flange) orientated toward the outside of the vehicle.
- Bushing #2537 (10mm wide flange) orientated toward the inside of the vehicle.

- Extra toe adjustment range - replacement
- Bushing #2537 (10mm wide flange) orientated toward the outside of the vehicle.
- Bushing #2536 (16mm wide flange) orientated toward the inside of the vehicle.

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note rear toe settings;
- Support the vehicle on a chassis hoist. Support the trailing arm with a jack, loosen and remove the bolts retaining the bracket to the chassis. Lower the front of the trailing arm down sufficiently to allow removal to the bolt that retains the bracket to the bushing;
- With suitable tools remove the original bushing from the trailing arm housing;
- Lubricate the inside of the housing and the outside of the new polyurethane bushings with the grease supplied and install the bushing as per listed below, with reference to the desired toe adjustment range if required;

- Lubricate the inside of the new polyurethane bushing with the grease supplied and install the steel crush tube. Lubricate the side faces of the new bushings, the spacers provided and areas on the chassis that contact the new spacers.
- Refit the trailing arm with the new bushes & tubes into the vehicle.
- Wheel align vehicle and check new toe adjustment range;
- All mounting bolts are to be tightened to manufactures torque specifications with the vehicle at ride height.

Fitting Instructions #2536IS

Assembly of trailing arm Front Bushings

As viewed from below the trailing arms looking up to the chassis

