Fitting Instructions #0723IS Nissan Skyline, 300 ZX / Infiniti Q45 *Control Arm Upper-Inner / Outer Kit*



- Remove original bushes from the arm by using an air chisel (This is much easier if the arm housing is heated with and Oxy-Acetylene flame);
- Press metal outer shells supplied into the arm;

Note: all shells are the same and can fit in any position. A hydraulic press is recommended for this.

- Take <u>special note</u> of the end of the arm marked "A" and push polyurethane bushes marked "723A" into the end (The "723A" bushes have a 19mm bore);
- The opposite end of the arm will accept the remaining bushes which are stamped "723" (The"723" bushes have a 22mm bore);
- Using the white grease supplied, liberally grease the inside of all polyurethane bushes. Also grease the outside of each steel crush tube as it is pressed into place.

Note: the smaller diameter (19mm) tubes fit into the "a" end of each arm and that the larger diameter (22mm) tubes will fit the opposite end.