

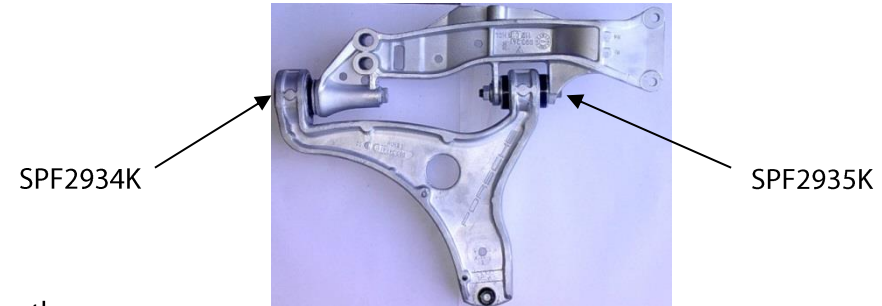
# Fitting Instructions #2935IS

Porsche 911, 964 and 993

## Front Lower Control Arm Inner Rear Bushing



**Note:** Polyurethane bushes must be fitted to both sides of the car. It is recommended to fit SPF2935K along with this kit to achieve maximum balance of the car.



- Remove control arm from the vehicle following manufactures procedures;
- There are two control arm bushes pressed in with a steel flange overhanging the outside of the control arm, this prevents the bushes from being pushed in;
- Using a hydraulic press, remove the steel washers (these washers are a press fit onto the crush tubes). Using a hydraulic press or an oxy-acetylene torch, remove the crush tubes. A large hydraulic press will break the rubber bond of the crush tubes, however if you only have access to a oxy-acetylene torch, take care not to apply heat the alloy arm, concentrate the heat on the inside of the tube and make sure you carry the procedure out in a well-ventilated area;
- Cut through the remaining steel shells and using an air chisel or similar to drive out the shells from the inside out;
- Apply the white grease to all mating surfaces and install the bushes marked '2935', then using an arbour press or similar install the crush tubes. Once the tube is installed and you are ready to refit to the car, place the washers on either end of the crush tube (they are not a press fit);
- Refit the control arm to the car using manufactures procedures and carry out a front wheel alignment. Note manufactures torque setting must be used on all bolts.

