

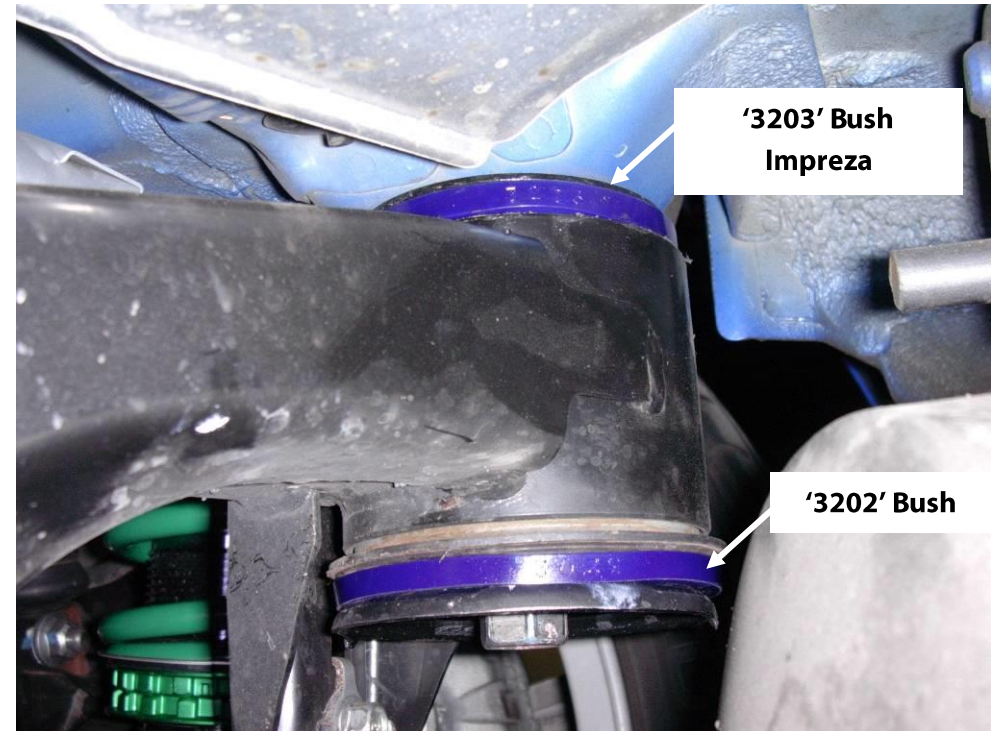
## Fitting Instructions #3203IS

### Subaru Impreza WRX GH / Forester SH

#### Rear Sub Frame Void Fillers

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- Support vehicle on jack stands/hoist;
- Loosen off the rear lower outer control arm bolt and remove the lower shock absorber mount bolts (17mm spanner/socket);
- Support the rear of the sub frame with a jack/axle stand etc. and loosen the rear sub frame bolts (19mm socket);
- Remove the rear sub frame bolts and lower sub frame until the top void filler marked '3203' or '3381' can be pushed in, make sure no wires or lines are stretched;
- Refit the top washer / spacer and refit the sub frame bolts loosely and repeat for the front. Note the 3 lugs on the top washers will self-centre in the polyurethane;
- Push in the lower sub frame void fillers marked 3202 into the lower part of the bush;
- Refit lower washers;
- Tighten all the sub frame bolts, shock absorber bolts and control arm bolts;
- Carry out a wheel alignment.



**Note:** manufactures torque setting must be used on all bolts and nuts.