

# Fitting Instructions #1195IS

## Hyundai Excel

### Front Control Arm Lower Rear Bushing

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arms and the original bush from the arm;
- Generously lubricate the outside of the crush tube and onto the bush bore, press the control arm peg into the crush tube, fit the crush tube into the bush, then place the washer against the bush, as shown in the Figure 01. **Note** that the side of the bush with "FRONT" written on it should be facing towards the front of the vehicle. With reference to the diagrams and the settings required, Page 02, fit each bush into their respective position;
- Reattach the control arms and brackets to the vehicle, tighten all bolts to manufacture's torque settings and carry out wheel alignment.

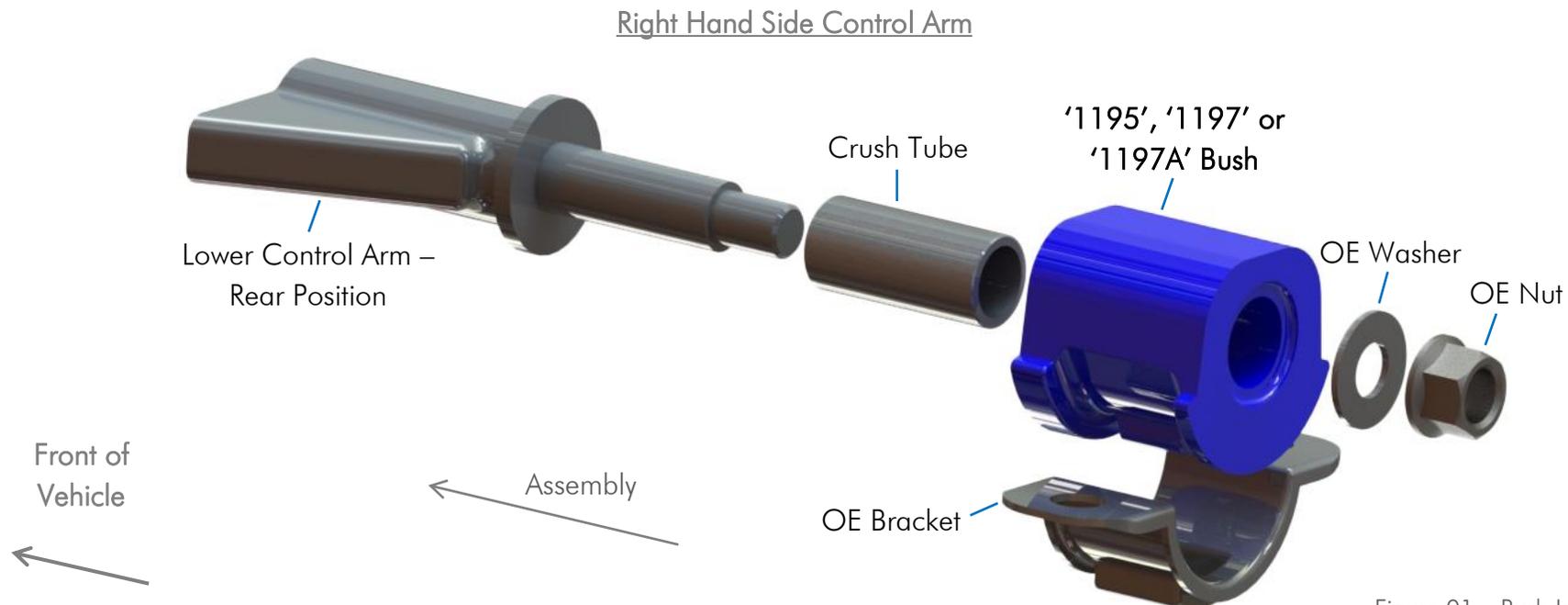


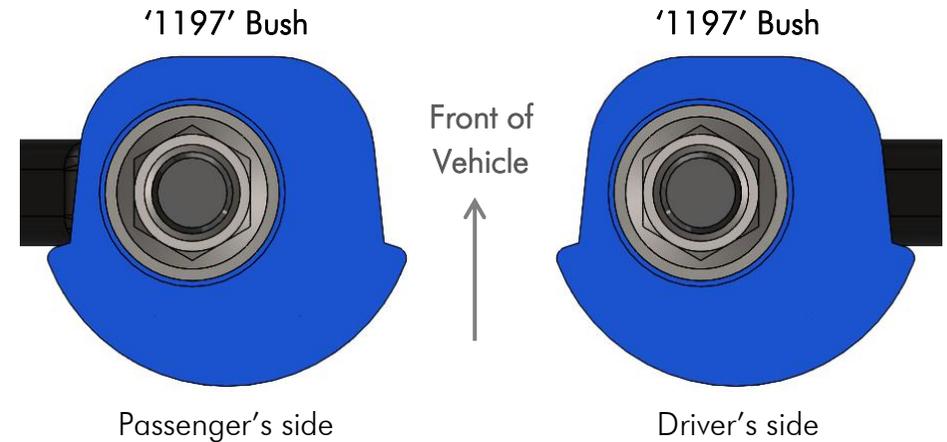
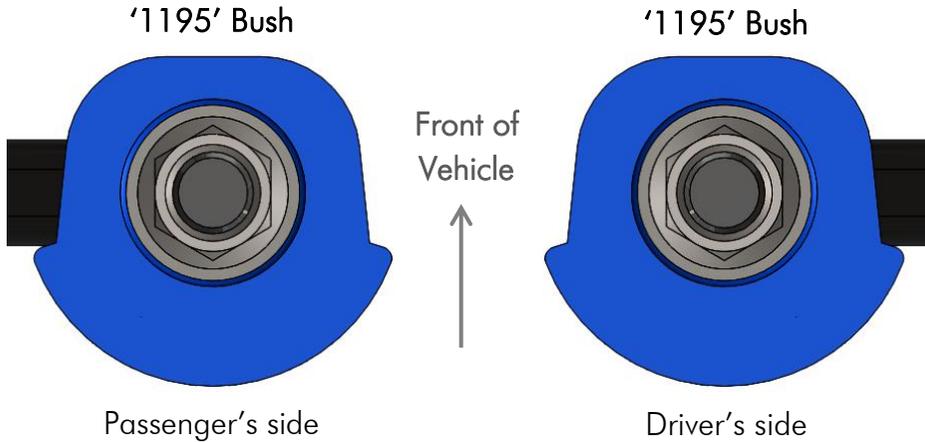
Figure 01 – Bush Installation.

# Fitting Instructions #1195IS

As viewed from the rear of the control arm

Kit #1195K – Standard Replacement  
No caster change

Kit #1197K – Double Offset  
Passenger's side caster increase and Driver's side caster decrease



Kit #1196K – Single Offset  
Passenger's side caster increase

Kit #1197AK – Double Offset  
Passenger and Driver's side caster increase

