

Fitting Instructions #4899IS

Honda Integra

Rear Control Arm Lower Bushing



These kits require the original equipment steel shell to be re-used. Original equipment rubber bushing can be removed with the following procedure.

Note: This procedure must be carried out in a well-ventilated area, complying with local Safety & Environmental Protection regulations.

- o Following the manufacturer's instructions remove the rear lower control arm from the vehicle;
- o Use an Oxy-acetylene torch to heat the inner tube to destroy the bond between original steel shell and rubber, remove the inner tube. It is not necessary to generate enough heat to set fire to the rubber, however you will probably generate some smoke;
- o Repeat the procedure on the outer shell to break the bond between the outer shell and the rubber, remove the rubber;
- o Clean the inside of the steel shell, removing any remaining rubber from inside the housing;
- o Using grease supplied, grease inside of housing, grease outside of the bushes and install them into the housing. Note that the bush '4899' has bigger outer diameter (OD) than the '4900' bush, therefore, the former bush should be fitted into the side of the housing with the biggest inner diameter (ID) and latter into the smallest ID;
- o Grease the new steel crush tube and push it in the bush;
- o Reinstall arms in the vehicle and wheel align;
- o Tighten all fasteners to the manufacturer's specifications with vehicle at ride height.

