

Fitting Instructions #4634IS

Mitsubishi Pajero NM - NX

Front Lower Control Arm, Inner Bushing



Note: Polyurethane bushes must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.

- Wheel align the vehicle before the job has started;
- Jack vehicle up on hoist/stands and remove the front lower control arms;
- Use the oxy-acetylene torch to heat the inner crush tubes until the bonding on the rubber has let go – push the crush tube out. Apply heat to the outside diameter of control arm until the rubber bonding lets go of the shell then push the remaining rubber out;
- Alternatively, use a hydraulic press to push the crush tube out then, use a die grinder to remove the remaining rubber;
- Using a hacksaw or similar cut through the remaining shell then use a chisel to remove the shell from the control arm. Clean out the holes in the control arm and paint the eyes if they need to be;
- The new polyurethane bushes fit in the same way as the original bushes.
Note: use a plate disc and press on the end of the urethane part of the bush as per sketches beside;
- Using the grease supplied, generously lubricate the outside of the steel crush tube, the bore of the new bush and then, push the crush tube in;
- Refit the front lower control arms and carry out a front wheel alignment;
- Recheck all bolts after 1000km or 1 month;
- Manufacture's torque setting must be used on all bolts.

Right Hand Side Shown

