

# Fitting Instructions #5225IS

## Mazda MX-5 ND

### Front Lower Outer Control Arm Bushing.

**This instruction sheet is for SPF5225K.**

- Jack vehicle up on hoist/stands.
- Remove front lower control arms.
- Using appropriate pressing tools, remove the old bushing from the control arm.
- Ensure the bore of the arm is clean and free from burrs.
- Using a hydraulic press and appropriate pressing tools press the new bush in until the metal flange seats on the arm.

**Note:** When installed the end of the steel shell of the bush, should be flush with the outer forward face of the control arm, as per cut-away diagram below.

- Use the grease supplied to lubricate the inside of the new bush and outside of the crush tube.
- Refit the control arms and carry out a wheel alignment.
- Recheck all bolts after 1000km or 1 month.
- Manufacture's torque setting must be used on all bolts.

