

Fitting Instructions #1374AIS

Nissan Pulsar / Sentra / Sunny / Almera / EXA

Control Arm Lower Rear Bushing



- Before removing the front lower control arm rear bushes from the vehicle; wheel alignment settings need to be taken;
- Remove the front lower control arm rear bushes from the vehicle. The bushes can be removed from the pin by pulling and rotating them;
- Fit the washer onto the pivot pin. The steel washers supplied with this kit **MUST BE USED** to resist movement under braking. The washers supplied are an interference fit on the pivot pin and can be effectively fitted using a steel tube with the internal diameter of approximately 28mm and a ball pin hammer;
- The bushes can then be fitted. Ensure that the internal diameter of the bush and the external diameter of the pin are greased with the grease supplied;
- The bushes need to be fitted to the arms as follows:
 - The bush marked 1374 must be fitted to the passenger side of the vehicle;
 - The bush marked 1374A must be fitted to the driver's side of the vehicle;
 - This combination of bushes will increase the caster on both sides of the vehicle.
- Refit the front lower control arm rear bushes to the vehicle and tension all the bolts to the manufacturers specifications;
- After the bushes have been fitted, wheel align the vehicle.