

# Fitting Instructions #4609IS

Toyota Camry / Aurion / Kluger

## Rear Trailing Arm Lower Bushing



**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower trailing arms;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- Using the grease supplied, lubricate the housing and outside diameter of the new bushes and push them into the trailing arm housing;
- Generously lubricate the outside of the steel tubes and inside of the bushes, then push the steel crush tubes into the bushes;
- Refit the trailing arms to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.

