

Fitting Instructions #4490IS

Volvo S60 / V70

Front Engine Steady Rear Bushing

- Remove the front engine steady from the car;
- Remove the original bushes from the engine steady and clean the housing, removing any left material in it;
- Apply the supplied grease to the inner diameter surface of the engine steady housing, to the outer and inner diameter surface of the '4490' bushes, then install them into the housing, Figure 01;
- Apply grease to the outside surface of the tube and push it into the bushes' bore, as it is shown in the Figure 01;
- Refit the engine steady to the car and tighten all the bolts to the manufacturer's torque settings.

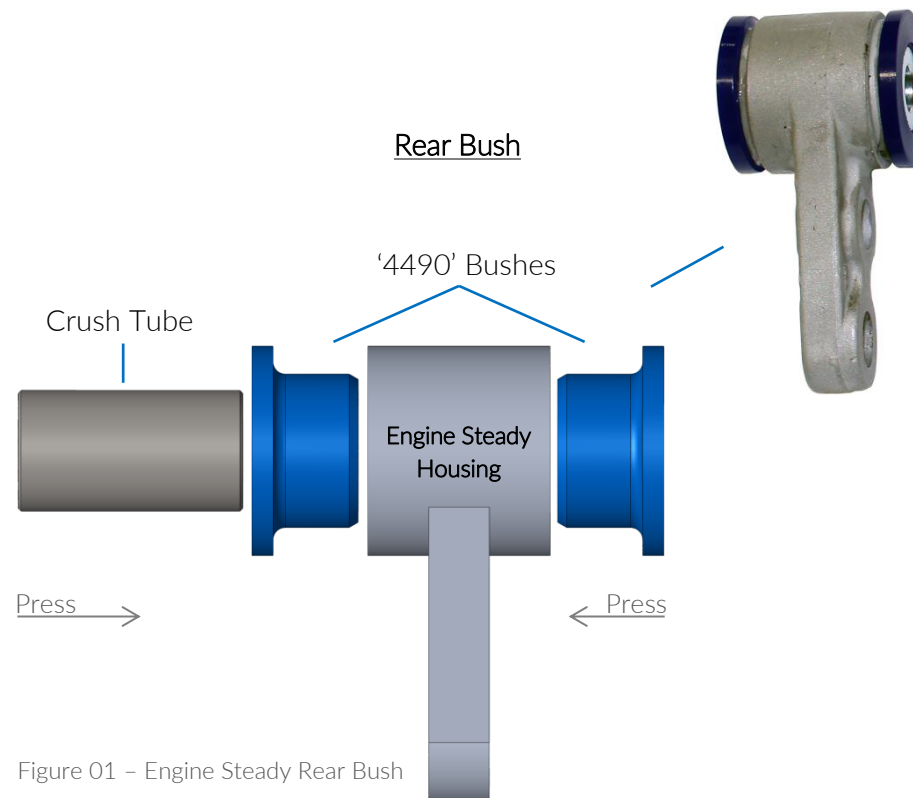


Figure 01 – Engine Steady Rear Bush