## Fitting Instructions #3051IS

## **Chrysler 300C**

## Front Upper Control Arm Bushing

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- With the vehicle on jack stands/hoist, remove the wheels and remove the upper control arms. Note the control arm nuts (18mm) are located on the outside of the wheel well and are accessed from the engine bay. Also there is a height sensor on the right hand side that will need to be disconnected;
- Use a pen or similar to mark 12mm from the base of the metal shell on the new bushes marked '3051'. Push in the new bush with the 12mm protruding on the outside edge of the control arms in both positions;
- Use the grease supplied to lubricate the bore of the bushes and the outside of the crush tube, push the crush tube into the bushes;
- Refit the control arms to the vehicle, tighten all bolts using manufactures torque settings and carry out a wheel alignment.



