

Fitting Instructions #3627IS

Landrover Discovery 3 / Range Rover Sport L320

Control Arm Lower Front and Rear Bushing (Rear)

- Support the vehicle on jack stands/hoist, remove wheels and remove lower control arm;
- Depending on your tools availability, the original bushes and steel shells can be removed by cutting, heating or pressing;
- Insert the new bushes into the arm as per figure above;

Note: The rear bush has to be fitted in the direction as shown in the diagram above, and the flange facing the inside of the arm.

- After that, apply the supplied white grease to the bore of the bush and the steel crush tubes. Then, push the crush tubes into the bushes;

Note: The steel crush tubes for the rear bush can also be fitted from the outside of the arm.

- Refit the control arms to the car;
- Ensure that all bolts are tightened to the manufacturer's specifications then proceed to have the vehicle wheel-aligned.

