

Fitting Instructions #3968IS

Fiat Doblo, Fiorino, Linea, Punto, Qubo / Alfa Romeo Mito / Peugeot Bipper

Front Control Arm Lower Front Bushing

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands. Then, remove the lower control arms;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- With reference to the diagram above, note the position of the new bushes assembly in the arm, then push the new bushing accordingly;
- Lubricate the body of the bushes and push them into the arm. Next, lubricate the bore of the new bushes and the outside of the steel crush tube, and then use an arbour press to push the steel crush tube into the bushes;
- Refit the control arm to the vehicle and tighten all bolts to manufactures torque settings;
- Carry out wheel alignment.

