Fitting Instructions #4013IS

Mitsubishi Colt RG - 2006-on Engine Roll Stopper Bushing

- Jack the vehicle up and support on jack stands/hoist;
- Using factory manual, remove the engine roll stopper from the vehicle;
- Remove original bushings including the steel shells from the housing;
- For 4013 bush: Apply the grease supplied to the body of the bush and the inside of the housing, then push them into the housing.
 Next, lubricate the bore of the new bushes and the outside of the steel crush tube, then, push the steel crush tube into the bushes;
- o <u>For 4014 bush</u>: Press the polyurethane steel shell part into the housing with a hydraulic press. Then, lubricate the outside of the steel tube, the polyurethane inside of the steel shell part and push the steel crush tubes into the bushes.
- Refit the engine roll stopper to the car, making sure you tighten the bolts to manufacturer's specification.



